

AMV 3000

Instrument

The AMV 3000 is a microprocessor based instrument which has been designed to meet the quality standards for arc welding. The AMV 3000 is a robust unit with air-borne and line HF protection and is capable of monitoring both DC and AC welding parameters.

Welding parameters

The unit is capable of monitoring voltage, current and wire feed speed, although the wire feed tachometer must be purchased separately.



close as possible to the arc. If this is not done the voltage drop across the welding leads will be recorded as well as across the arc. However, it is standard practice to measure the arc voltage at the wire feed unit for MIG welding.

Wire feed

The wire feed speed is recorded as the average value. A tachometer is mounted directly on the wire.

Temperature

Temperature monitoring is possible using the K style probe.



Arc Current

Monitored using a Hall Effect probe. It is possible to monitor both DC and AC current waveforms. The average value is calculated from the mean (rectified) value.

Arc voltage

The arc voltage should be measured as



Westermans International Ltd

Tel 44(0)116 2696941

Email welding@westermans.com

Web www.westermans.com

