

Pedestal Rocker Arm Type Spot Welders PB – Pedal and PBP Pneumatic 116 15kva – 126 25kva – 136 35kva



TECHNICAL DATA		116	126	136
Rated power@ 50%	kVA	15	25	35
Short circuit current	kA	10.4	13.2	16.8
Max welding current	kA	8.3	10.5	13.4
Secondary voltage	V	3.03	3.85	4.90
Supply voltage (2 ph+earth)	V	400	400	400
Fuse rating (slow blow)	A	25	45	63
Welding capacity (MS, std arms)	mm	2+2	3+3	4+4
Electrode force	daN	PB – 180 / PBP – 250		
Gap between arms	mm	220 - 350		
Arm length (optional)	mm	400(std) – (600 - 800)		
Arm diameter	mm	45	45	45
Electrode holder dia.(Ø25 taper)	mm	25	25	25
Electrode stroke	mm	6 – 50		
Water flow required	lt/min	5		
Dimensions L x W x H	mm	1020 x 300 x 1270		
Weight	kg	120	125	13

Modern efficient design rocker arm type spot welders suitable for a wide range of applications from those found in small workshops to high production in large factories.

- PB models are foot pedal operated and fitted with the C2plus digital control.
- PBP pneumatic models are fitted with a solenoid valve and electric foot switch
- Fitted with C2plus digital control. (PX1500plus and PX1500Pplus also available.)
- The water cooled brass arms are fitted with copper electrode holders with B.S. taper
- The lower arm is adjustable for height.
- A full range of electrodes is available.
- The water cooled transformers are to an advanced compact design for maximum efficiency.
- Output is SCR controlled and the standard C2plus control provides synchronous adjustment of squeeze time, welding time and welding current

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