

The programmable welding control unit cs-200 allows the control of time functions and welding parameters in electric-resistance welding machines. It has been created to control any type of resistance machine with manual or automatic conditions.

Suitable For :-

- Spot
- Projection
- Butt
- Seam



Options On Front Panel.

- Selection Of Unique Or Repeated Cycle
- Selection For Welding Yes Or No.
- Function To Select Program.
- Increase Or Decrease Of Parameters.
- Program Memory.
- Number Program Indicator.
- Parameter Or Error Codes.

Technical Data.

Supply Voltage	20v (+/- 10%),50hz
Maximum Demand	15va (Without Soleniod Valve)
Soleniod Valve	24v Dc, 20w
Dimensions	195x140x65

Programable Parameters.

Selection Of 10 Welding Programs.	
Welding Power	00-99steps
Pre Squeeze Time	00-99 Cycles
Squeeze Time	00-99 Cycles
Weld Time	00-99 Cycles
Cold Time	00-99 Cycles
Hold Time	00-99 Cycles
Pulses	01-09 Pulses
Slope Time	00 To (Welding-1)
Operating Mode	00-02.
Mode 00	Single Or Repeat Cycle
Mode01	Chained Sequence
Mode02	Successive Sequence