



Control Panel



38 It fuel tank



Lifting Eye



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MPM 15/400 I-K / TECHNICAL DATA

ENGINE DRIVEN WELDER/GENERATOR
DELIVERS 400A OF DC WELD OUTPUT
THREE-PHASE AND SINGLE-PHASE AUXILIARY POWER AVAILABLE
SILENCED MODEL DIESEL ENGINE 3000 RPM

Standard Features

Processes: Electrode (SMAW)

- Arc Force Control potentiometer
- Remote control socket
- Controller with digital display for full monitoring of generator parameters: generator voltage, battery voltage, frequency, hour meter;
- With auto engine protection shutdown system in case of:
- fail to start
- low oil pressure
- high coolant temperature
- low fuel level
- over/under voltage
- over/under frequency
- · Automatic idle device when no load is connected

- I2V battery
- · Fuel level gauge
- Auto/Max switch
- Current/voltage regulator
- Earth Leakage Circuit Breaker
- Power output protection
- I x 32 A 400 V three-phase EEC socket
- I x 32 A 230 V single-phase EEC socket
- I x I6 A 230 V single-phase EEC socket
- 48V output
- Engine oil drain pipe
- Central lifting eye
- · Forklift-ready base
- Emergency stop button

Options available as factory options

- Version with different voltages
- Tig Lift Arc welding
- Mig welding
- Spark arrester muffler
- · Bunded base to retain all liquids

Accessories on request

- GRT2W: two-wheels site tow undercarriage
- Remote control unit with 20mt cable and plug
- Reverse polarity switch kit
- · MIG wire feeder
- Welding cables Ø 50 mm² (20+15 mt) with accessories

Noise level

• Lwa 98 (73 dB at 7 mt)

DC welding

- Current regulation: electronic
- Duty Cycle @ 35%: 370A 35V
- Duty Cycle @ 40%: 450A 29V
- Duty Cycle @ 60%: 350A 34V
 Stepless control (CC mode): 30A 400A
- Open Circuit Voltage: 70V
- Max welding rod: 6 mm

AC generator - 50Hz

- Type: asynchronous, self-excited and self-protected
- Three-phase power (stand-by): I5kVA 400V
- Three-phase power (prime): 13,5kVA 400V
- Single-phase power (max.): 5kVA 230V
- Single-phase power (max.): 5kVA 48V
- Power Factor: cos φ 0,8

Diesel Engine 3000 rpm

- Type: Kubota D1105 3 cyl. 1123 cm³
- Max power: 24,6 hp (18,1 kWm)
- Starting system: electric (12Vdc)
- Cooling system: water
- Fuel consumption @ 75%: 4,9 lt/h

Other features

- Insulation Class: H
- Ambient temperature: 40 °C (*)
- Altitude: 1000 m (*)
- Mechanical Protection: IP 23
- Fuel tank capacity: 38 lt
- Dimensions (L xW x H): 1625 x 772 x 1065 mm
- Dry weight: 450 kg