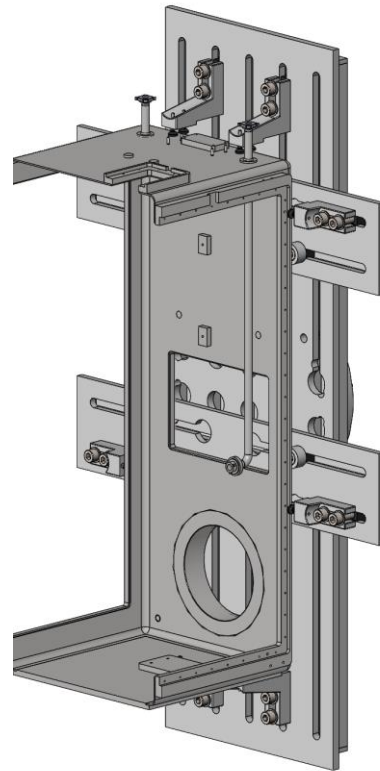
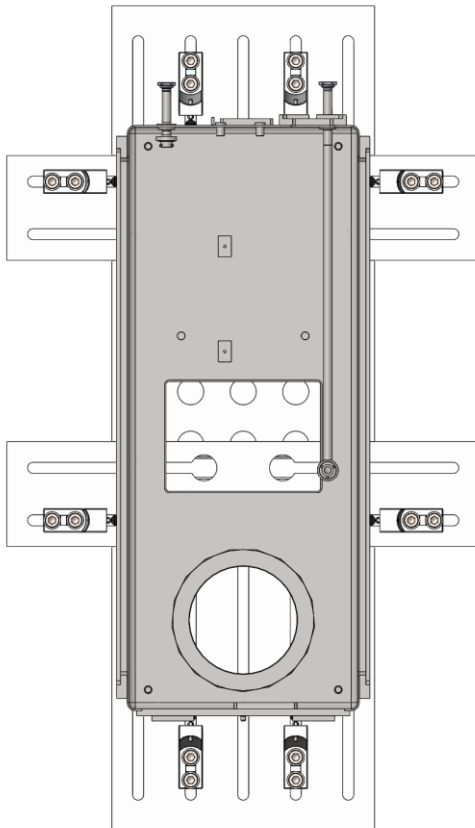
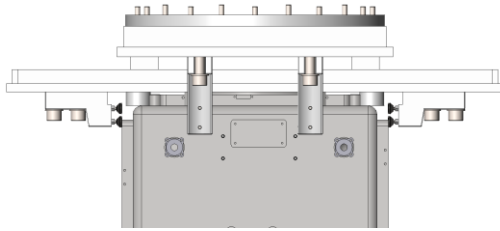
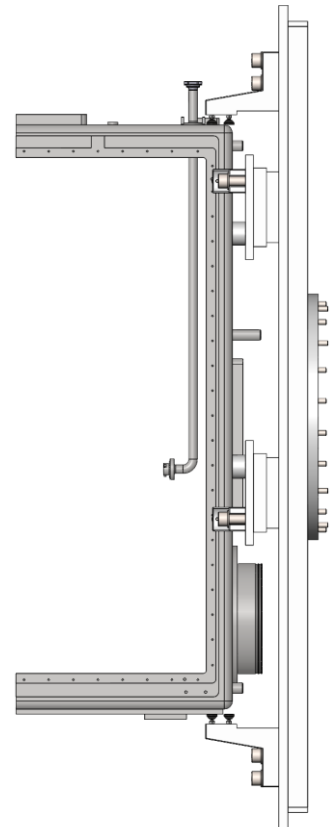


Part Holding Proposal

Component – B2014-T30401-00-001

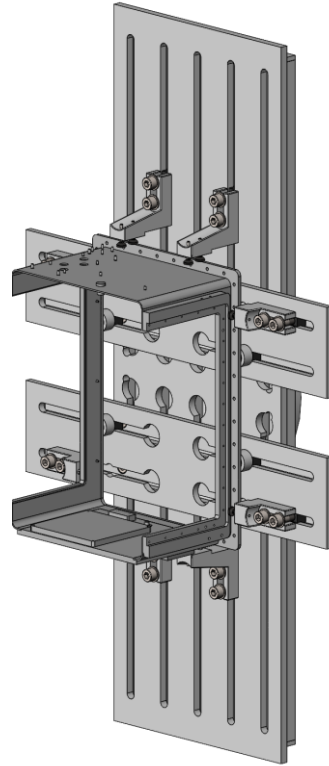
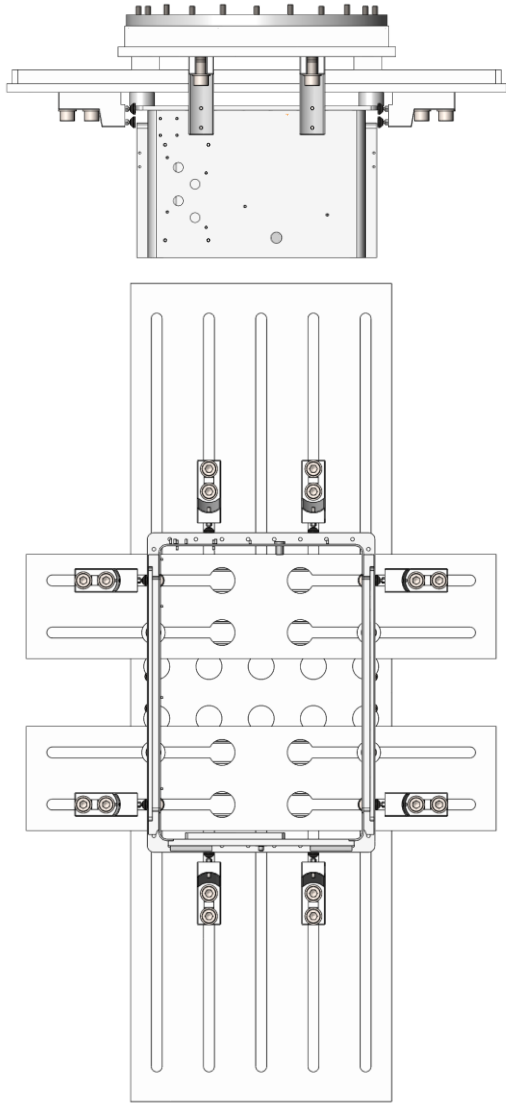


Tooling set for T30401

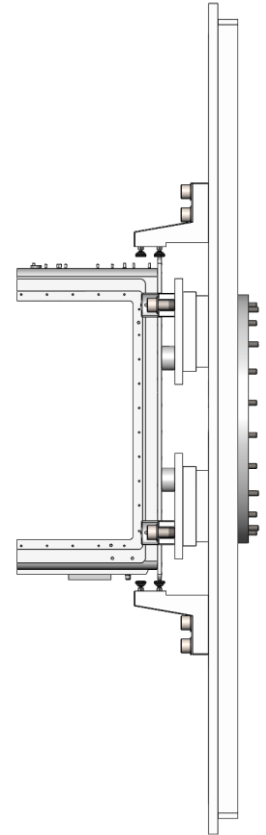


Part Holding Proposal

Component – B2014-T50102-00-001

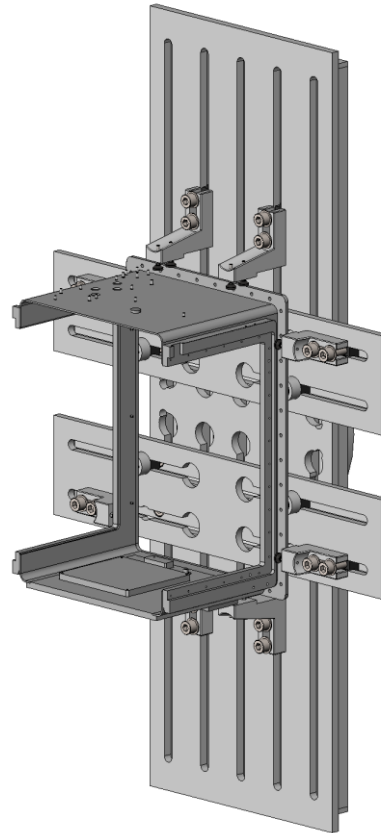
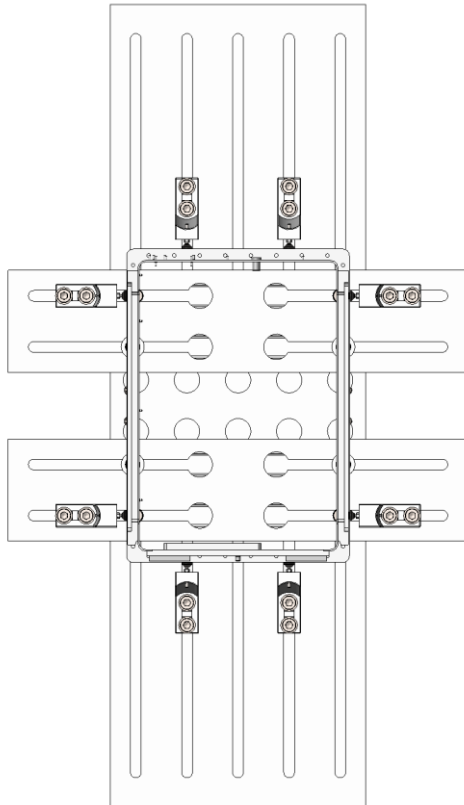
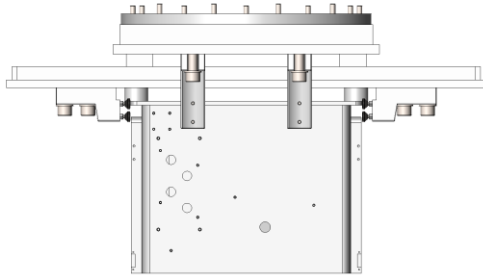


Tooling set for T50102

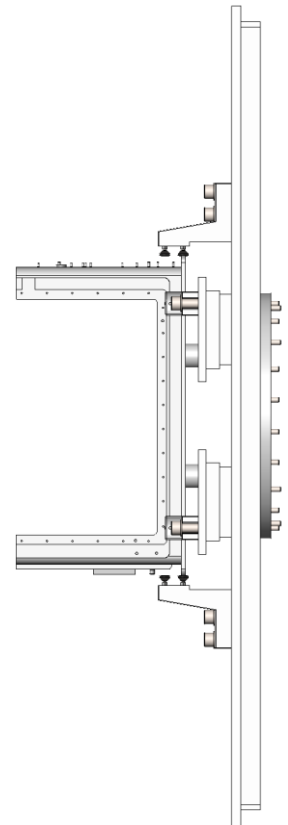


Part Holding Proposal

Component – B2014-T50101-00-001

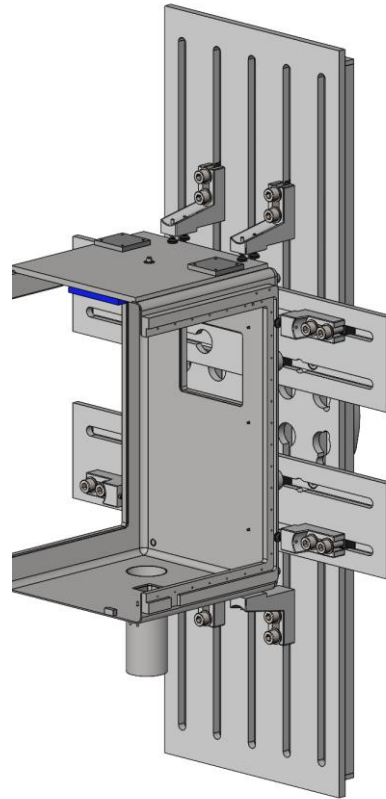
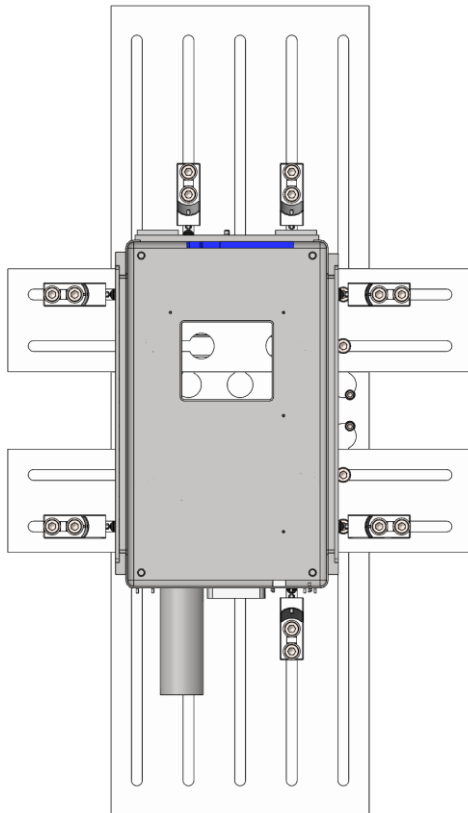
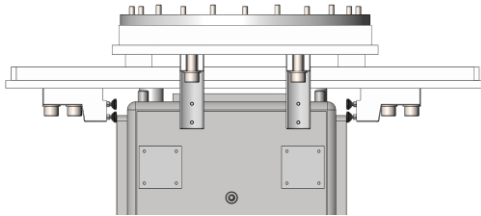


Tooling set for T50101

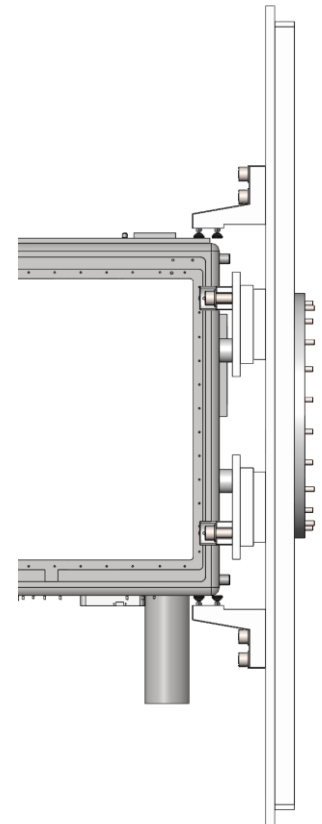


Part Holding Proposal

Component – B2014-T50501-00-001

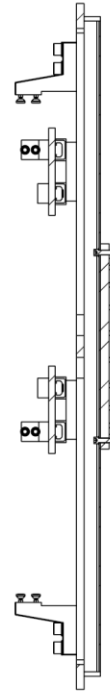
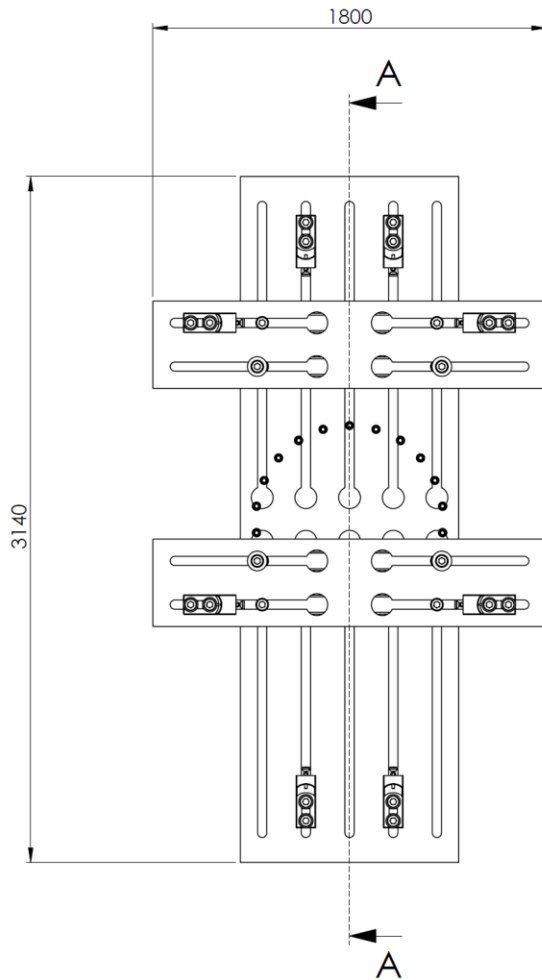


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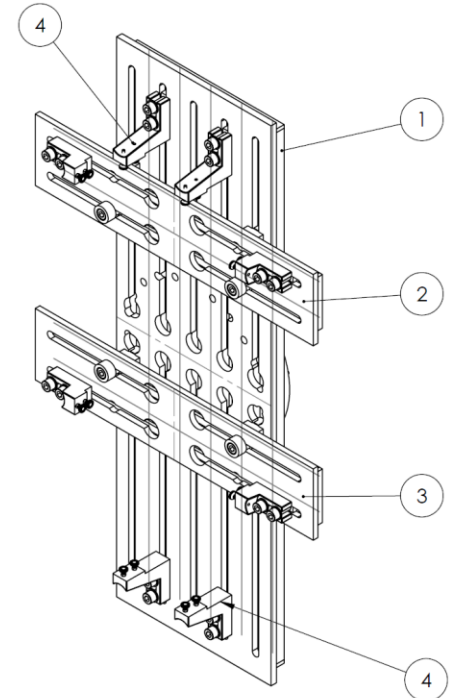


Part Holding Proposal

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	KP-AN-SCH-08	MAIN TABLE ASSY	1
2	KP-AN-SCH-04	CROSS TABLE ASSY	1
3	KP-AN-SCH-09	CROSS TABLE ASSY	1
4	KP-AN-SCH-05	CLAMP ASSY	4



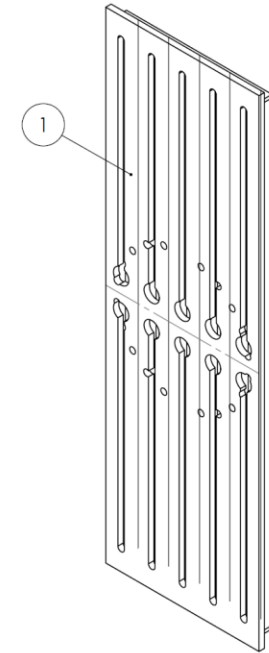
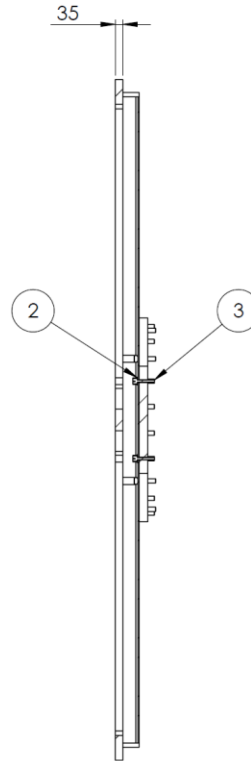
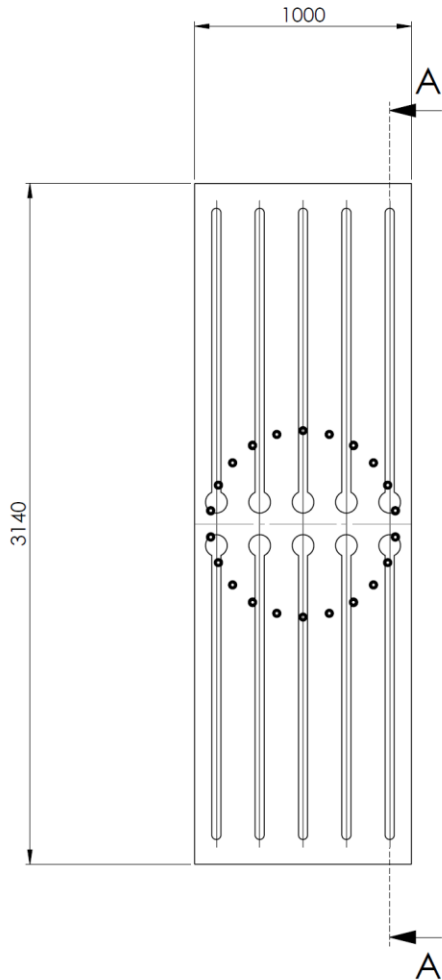
SECTION A-A
SCALE 1 : 20



REV : 1 BY : DATE: TCR NO. Description.	REV : BY : DATE: TCR NO. Description.	REV : BY : DATE: TCR NO. Description.	REV : BY : DATE: TCR NO. Description.	<p>GENERAL TOLERANCES</p> <p>PLAIN DECIMAL DIMENSIONS MACHINING</p> <p>BORES, SLOTS, RECESS DEPTH & WIDTH SIZE TO $+0.26$</p> <p>SHAFT DIA'S, SPIGOT HEIGHT & WIDTH SIZE TO -0.26</p> <p>CENTRE DISTANCES, CENTRE TO FACES SIZE TO $+/-0.13$</p> <p>FABRICATIONS</p> <p>0-200 $+/-0.5$</p> <p>200-1500 $+/-1.5$</p> <p>OVER 1500 $+/-3.0$</p> <p>THIRD ANGLE PROJECTION</p>	<p>ALL DIMENSIONS ARE IN mm</p> <p>UNLESS OTHERWISE STATED</p> <p>DRAWING STANDARDS TO BS8888:2006</p> <p>WELDING SYMBOLS TO BSEN 2253:1995</p> <p>A3</p> <p>DO NOT SCALE</p>	<p>TITLE:</p> <p>CLAMPING TOOLING</p> <p>DRAWN BY:</p> <p>DATE:</p>	<p>DRAWING NUMBER</p> <p>KP-AN-SCH-03</p> <p>SCALE</p> <p>1:</p>	<p>REV</p> <p>1</p>
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Part Holding Proposal

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	SUPPLIER	QTY.
1	KP-AN-SCH-03-001	MAIN TABLE	MILD STEEL	FABRICATION	MANUFACTURED	1
2		PLAIN WASHER: M20				22
3		CAPSCREW: M20 x 80				22



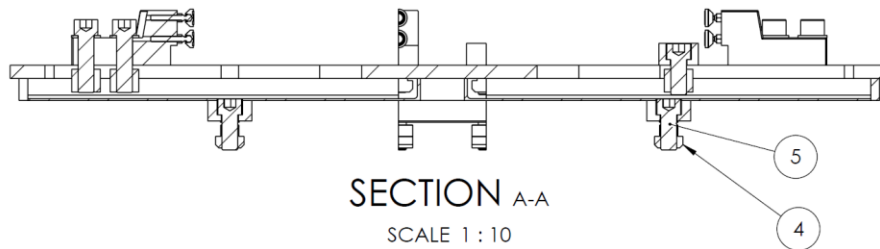
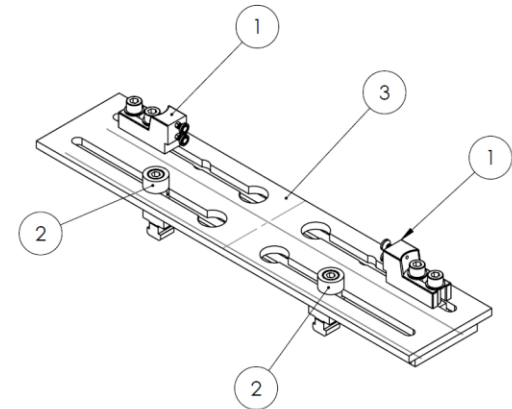
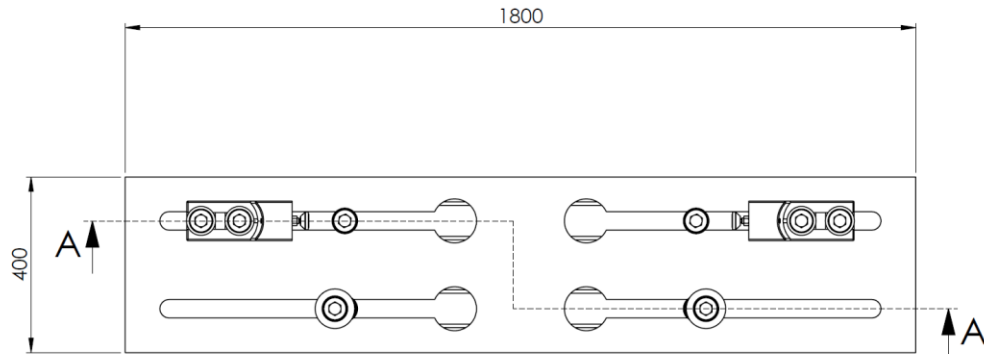
SECTION A-A

SCALE 1 : 20

REV : 1 BY : DATE: TCR NO. Description.	REV : BY : DATE: TCR NO. Description.	REV : BY : DATE: TCR NO. Description.	REV : BY : DATE: TCR NO. Description.	GENERAL TOLERANCES PLAIN DECIMAL DIMENSIONS MACHINING BORES, SLOTS, RECESS DEPTH & WIDTH SIZE TO +0.26 SHAFT DIA'S, SPIGOT HEIGHT & WIDTH SIZE TO -0.26 CENTRE DISTANCES, CENTRE TO FACES SIZE TO +/-0.13 FABRICATIONS 0-200 +/-0.5 200-1500 +/-1.5 OVER 1500 +/-3.0	ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED DRAWING STANDARDS TO BS8888:2006 WELDING SYMBOLS TO BSEN 2253:1995 A3 DO NOT SCALE	TITLE: © MAIN TABLE ASSY DRAWN BY: DATE:	DRAWING NUMBER KP-AN-SCH-08 SCALE 1:	REV 1
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Part Holding Proposal

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	SUPPLIER	QTY.
1	KP-AN-SCH-06	CLAMP ASSY				2
2	KP-AN-SCH-07	END STOP ASSY				2
3	KP-AN-SCH-04-001	CROSS TABLE	MILD STEEL	FABRICATION	MANUFACTURED	1
4	664-212	TEE NUT	PURCHASED	PURCHASED	WDS	4
5		CAPSCREW: M36 x 80				4



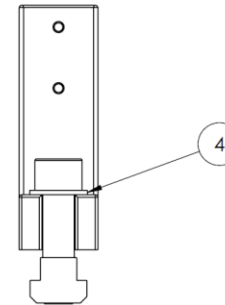
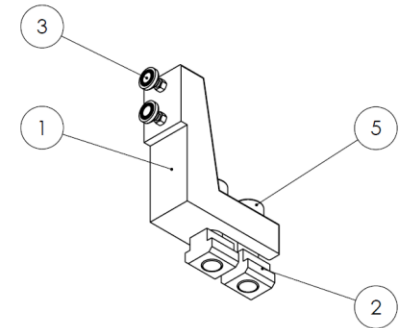
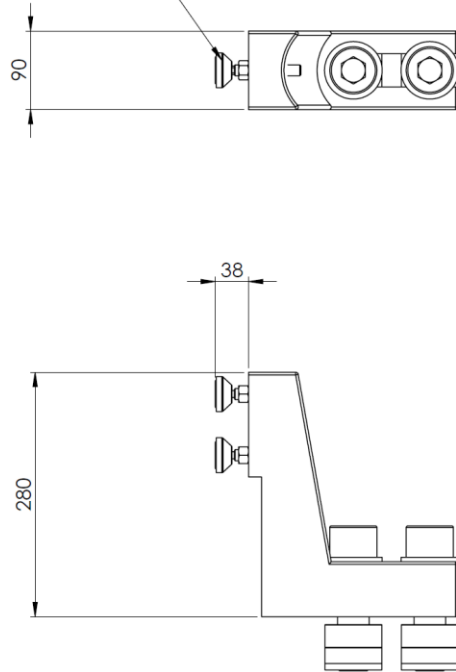
SECTION A-A
SCALE 1 : 10

REV: 1 BY: DATE: TCR NO. Description.	REV: 1 BY: DATE: TCR NO. Description.	REV: 1 BY: DATE: TCR NO. Description.	REV: 1 BY: DATE: TCR NO. Description.	GENERAL TOLERANCES PLAIN DECIMAL DIMENSIONS MACHINING BORES, SLOTS, RECESS DEPTH & WIDTH SIZE TO ± 0.26 SHAFT DIA'S, SPIGOT HEIGHT & WIDTH SIZE TO ± 0.26 CENTRE DISTANCES, CENTRE TO FACES SIZE TO ± 0.13 FABRICATIONS 0-200 ± 0.5 200-1500 ± 1.5 OVER 1500 ± 3.0	ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED DRAWING STANDARDS TO BS8888:2006 WELDING SYMBOLS TO BSEN 2253:1995 A3 DO NOT SCALE	TITLE: © CROSS TABLE ASSY DRAWN BY: DATE:	DRAWING NUMBER KP-AN-SCH-04	REV 1
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Part Holding Proposal

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	SUPPLIER	QTY.
1	KP-AN-SCH-05-001	CLAMP BODY	MILD STEEL	90x240x290	MANUFACTURED	1
2	664-212	TEE NUT	PURCHASED	PURCHASED	WDS	2
3	977-822340	LEVELLING FOOT	STAINLESS STEEL	PURCHASED	WDS	2
4		PLAIN WASHER: M36				2
5		CAPSCREW: M36 x 130				2

STAINLESS STEEL
LEVELLING FEET

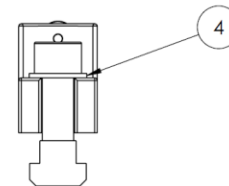
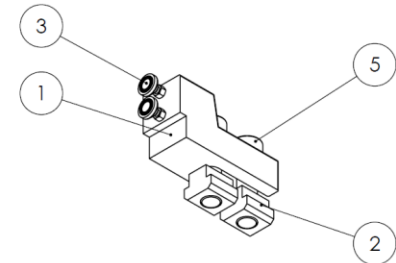
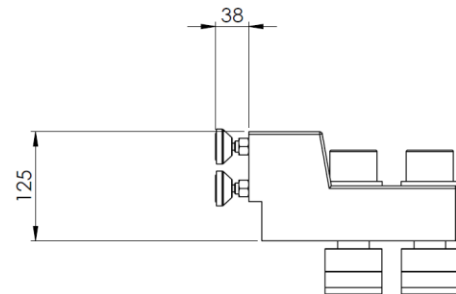
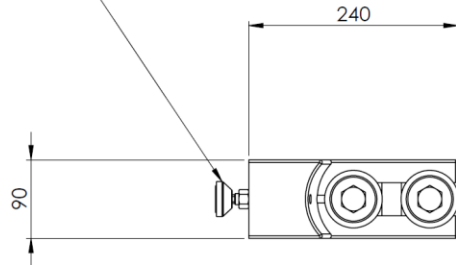



REV: 1 BY: DATE: TCR NO. Description.	REV: BY: DATE: TCR NO. Description.	REV: BY: DATE: TCR NO. Description.	REV: BY: DATE: TCR NO. Description.	GENERAL TOLERANCES PLAIN DECIMAL DIMENSIONS MACHINING BORES, SLOTS, RECESS DEPTH & WIDTH SIZE TO ± 0.26 SHAFT DIA'S, SPIGOT HEIGHT & WIDTH SIZE TO ± 0.26 CENTRE DISTANCES, CENTRE TO FACES SIZE TO ± 0.13	ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED DRAWING STANDARDS TO BS8888:2006 WELDING SYMBOLS TO BSEN 2253:1995	TITLE: (C) CLAMP ASSY	DRAWING NUMBER KP-AN-SCH-05	REV 1
				FABRICATIONS 0-200 ± 0.5 200-1500 ± 1.5 OVER 1500 ± 3.0	THIRD ANGLE PROJECTION	A3 DO NOT SCALE	DRAWN BY: DATE:	SCALE 1:

Part Holding Proposal

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	SUPPLIER	QTY.
1	KP-AN-SCH-06-001	CLAMP BODY	MILD STEEL	90x240x140	MANUFACTURED	1
2	664-212	TEE NUT	PURCHASED	PURCHASED	WDS	2
3	977-822340	LEVELLING FOOT	STAINLESS STEEL	PURCHASED	WDS	2
4		PLAIN WASHER: M36				2
5		CAPSCREW: M36 x 130				2

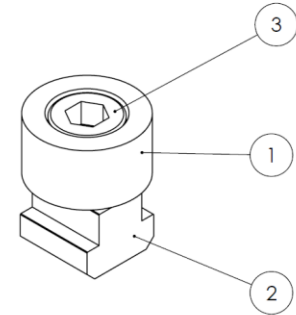
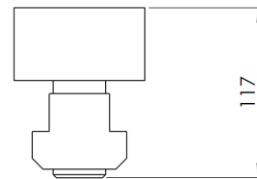
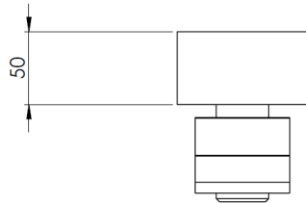
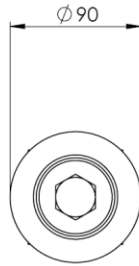
STAINLESS STEEL
LEVELLING FEET



REV : 1 BY : DATE: TCR NO. Description.	REV : BY : DATE: TCR NO. Description.	REV : BY : DATE: TCR NO. Description.	REV : BY : DATE: TCR NO. Description.	GENERAL TOLERANCES PLAIN DECIMAL DIMENSIONS MACHINING BORES, SLOTS, RECESS DEPTH & WIDTH SIZE TO ± 0.26 SHAFT DIA'S, SPIGOT HEIGHT & WIDTH SIZE TO ± 0.26 CENTRE DISTANCES, CENTRE TO FACES SIZE TO ± 0.13		ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED DRAWING STANDARDS TO BS8888:2006 WELDING SYMBOLS TO BS EN 2253:1995	TITLE: <div>⌀ CLAMP ASSY</div>		DRAWING NUMBER KP-AN-SCH-06	REV 1
				FABRICATIONS 0-200 ± 0.5 200-1500 ± 1.5 OVER 1500 ± 3.0	THIRD ANGLE PROJECTION	A3 DO NOT SCALE		DRAWN BY: DATE:	SCALE 1:	

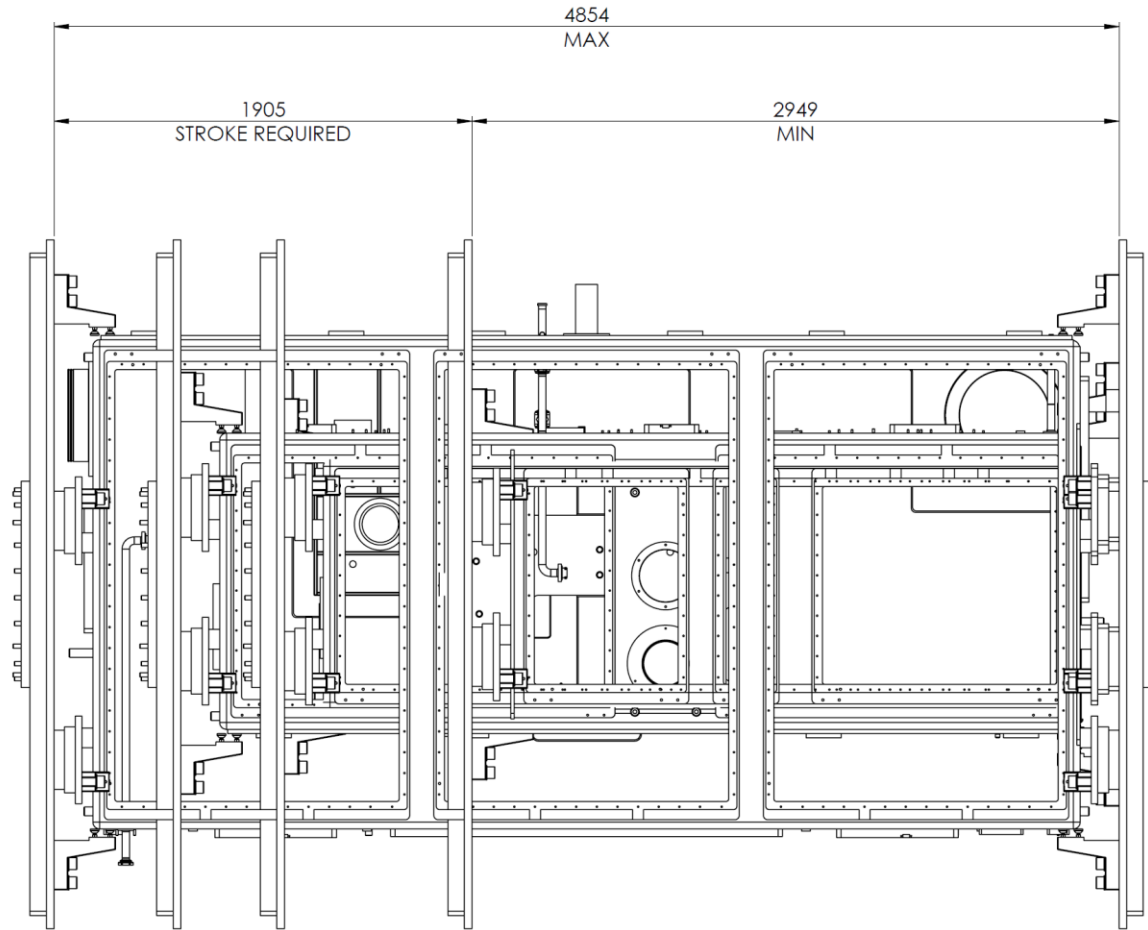
Part Holding Proposal

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	SUPPLIER	QTY.
1	KP-AN-SCH-07-001	END STOP	STAINLESS STEEL	90 DIA x 50	MANUFACTURED	1
2	664-212	TEE NUT	PURCHASED	PURCHASED	WDS	1
3		CAPSCREW: M36 x 80				1



REV : 1 BY : DATE: TCR NO. Description.	REV : BY : DATE: TCR NO. Description.	REV : BY : DATE: TCR NO. Description.	REV : BY : DATE: TCR NO. Description.	GENERAL TOLERANCES PLAIN DECIMAL DIMENSIONS MACHINING BORES, SLOTS, RECESS DEPTH & WIDTH SIZE TO +0.26 SHAFT DIA'S, SPIGOT HEIGHT & WIDTH SIZE TO -0.26 CENTRE DISTANCES, CENTRE TO FACES SIZE TO +/-0.13 FABRICATIONS 0-200 +/-0.5 200-1500 +/-1.5 OVER 1500 +/-3.0	ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED DRAWING STANDARDS TO BS8888:2006 WELDING SYMBOLS TO BSEN 2253:1996 A3 DO NOT SCALE	TITLE: (C) END STOP ASSY DRAWN BY: DATE:	DRAWING NUMBER KP-AN-SCH-07 SCALE 1:	REV 1
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Part Holding Proposal



REV : 1 BY : DATE: TCR NO. Description.	REV : BY : DATE: TCR NO. Description.	REV : BY : DATE: TCR NO. Description.	REV : BY : DATE: TCR NO. Description.	GENERAL TOLERANCES PLAIN DECIMAL DIMENSIONS MACHINING BORES, SLOTS, RECESS DEPTH & WIDTH SIZE TO +0.26 SHAFT DIA'S, SPIGOT HEIGHT & WIDTH SIZE TO -0.26 CENTRE DISTANCES, CENTRE TO FACES SIZE TO +/-0.13		ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED DRAWING STANDARDS TO BS8888 2006 WELDING SYMBOLS TO BSEN 2253 1995	TITLE: <div>⊙</div>		DRAWING NUMBER	REV 1
				FABRICATIONS 0-200 +/-0.5 200-1500 +/-1.5 OVER 1500 +/-3.0	THIRD ANGLE PROJECTION	A3 DO NOT SCALE 	DRAWN BY:	SCALE		
							DATE:	1:		

Part Holding Proposal

