

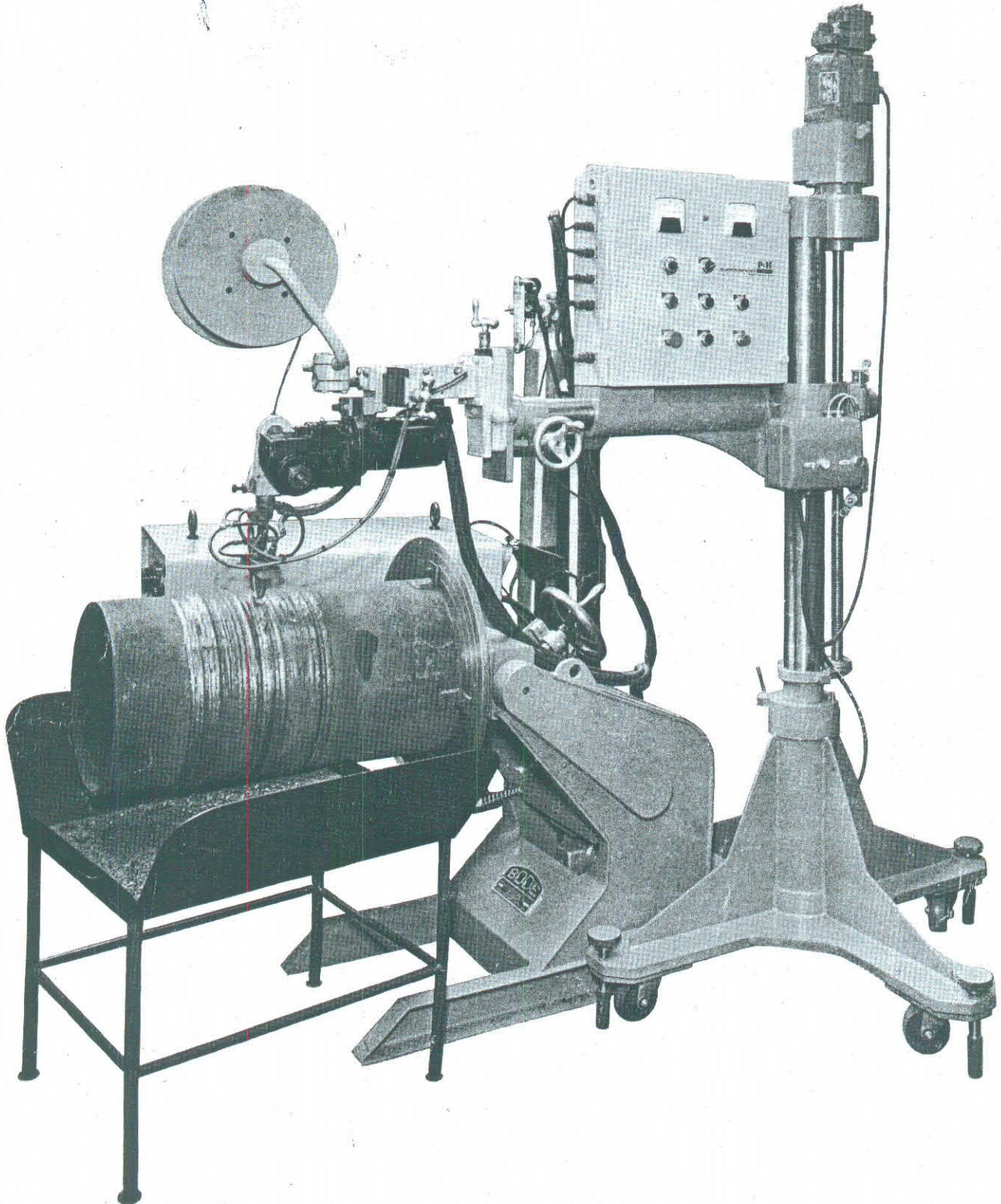
**MODEL 2/PCB**

Column & Boom fitted with fully automatic submerged arc welding head and used in conjunction with 5VH Positioner. Column rotating through 360°. Boom elevated through lead-screw and electric motor fitted with electromagnetic brake. Base fitted with four castors and two locking jacks. Max. height to Boom centre

5' 8½". Boom length 3' 5". Boom manually retractable 1' 2".

**MODEL 5VH**

Conventional Welding Positioner. Capacity 5 cwts. Variable speed table rotation through 360°. Manual table tilting through 135°.



# LIGHT TYPE COLUMNS AND BOOMS BY BODE

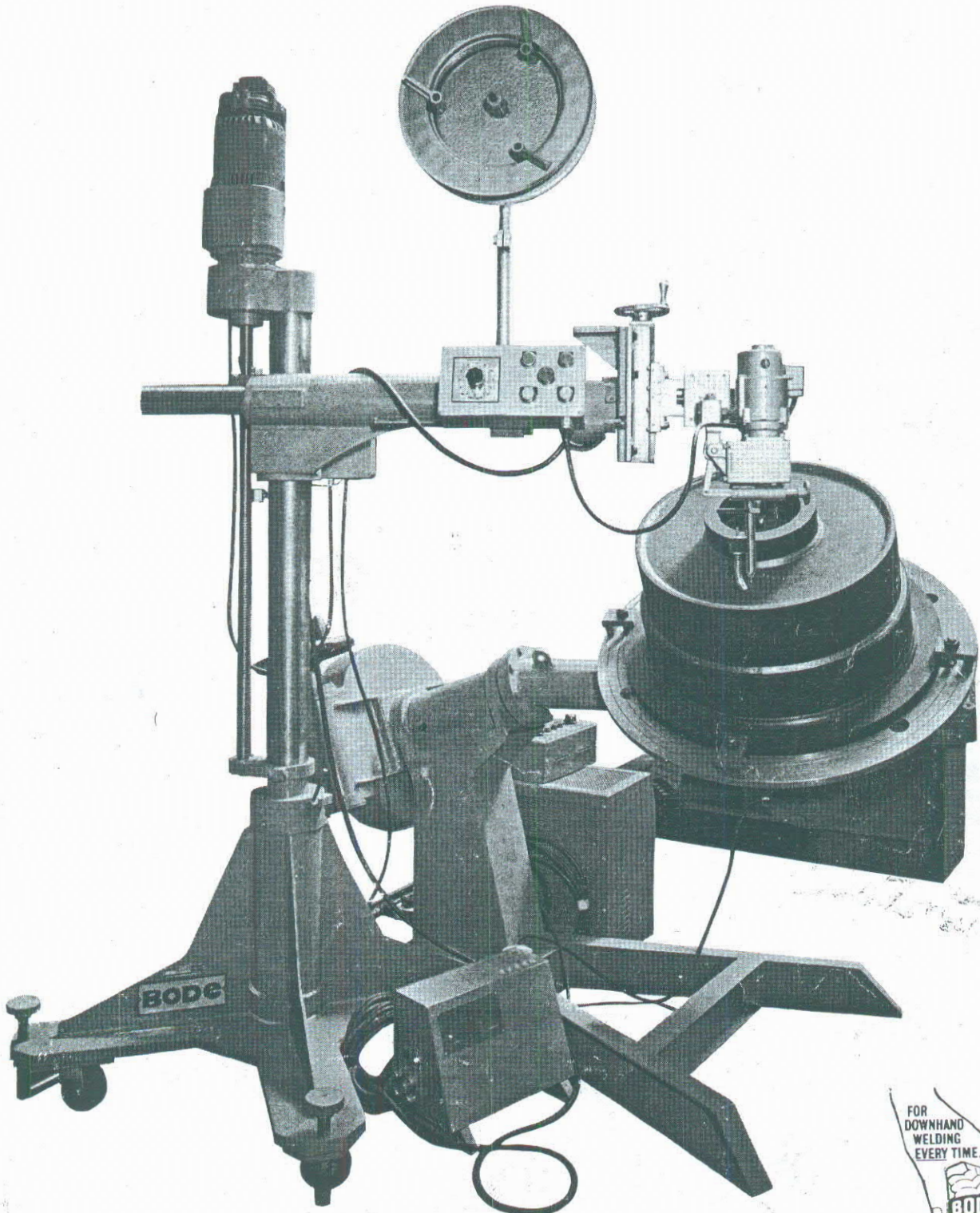
## MODEL 2/PCB

Column & Boom fitted with fully automatic CO<sub>2</sub> welding head and used in conjunction with 20VH/A Positioner. Column rotating through 360°. Boom elevated through lead-screw and electric motor fitted with electromagnetic brake. Base equipped with four castors and two

locking jacks. Max. height to Boom centre 5' 8½". Boom length 3' 5". Boom manually retractable 1' 2".

## MODEL 20VH/A

Rotilting Welding Positioner. Capacity 1 ton. Manual tilting and variable speed rotation each through 360°.



FOR  
DOWNHAND  
WELDING  
EVERY TIME...

BODE

# LIGHT TYPE COLUMNS AND BOOMS BY BODE

## MODEL 1/RMB 6x6

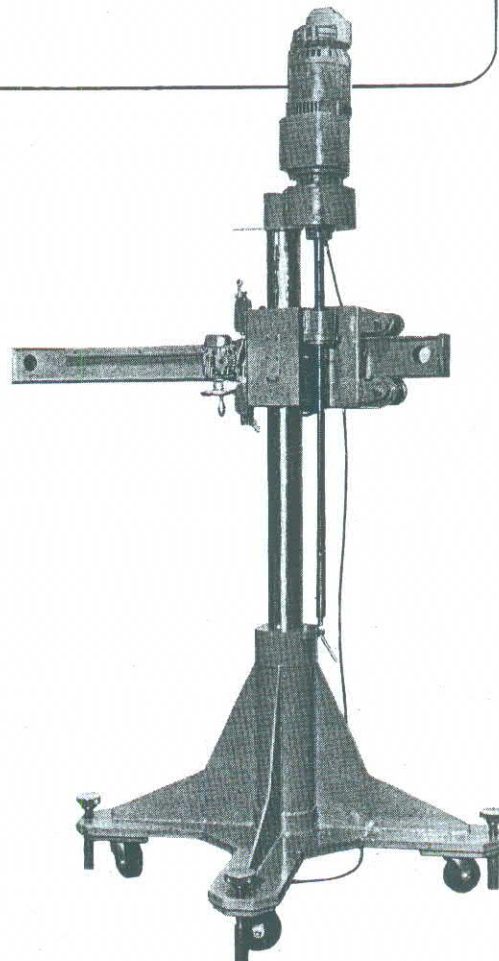
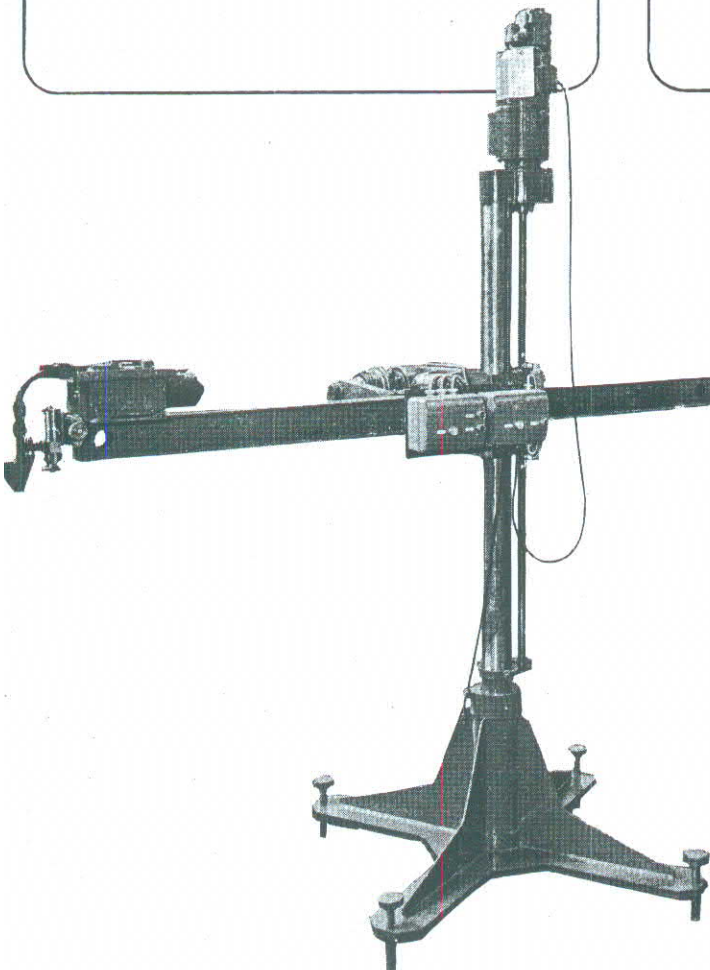
Max. height under Boom 6'. Max. arc travel 6'. Column rotating through 360°. Boom power elevated through lead-screw and electric motor fitted with electromagnetic brake. Variable speed Boom traverse through 9 to 1 ratio mechanical variator. Base fitted with four levelling jacks.

## MODEL 1/RMB

Max. height under Boom 5' 8". Max. arc travel 2'. Column rotating through 360°. Boom power elevated through lead-screw and electric motor fitted with electromagnetic brake. Boom manually traversed through handwheel. Motorised Boom traverse, optional equipment. Base fitted with four swivelling castors and two locking jacks.

## MODEL 1/TRM

Max. height under Boom 5' 8". Max. arc travel 2'. Column rotating through 360°. Boom power elevated through lead-screw and electric motor fitted with electromagnetic brake. Boom manually traversed through handwheel. Motorised Boom traverse, optional equipment. Column mounted on two double flanged and two swivelling castors for 2' 6" track ceiling. Boom traverse through 9 to 1 ratio mechanical variator with two speed differential gears for positioning and fine adjustment.



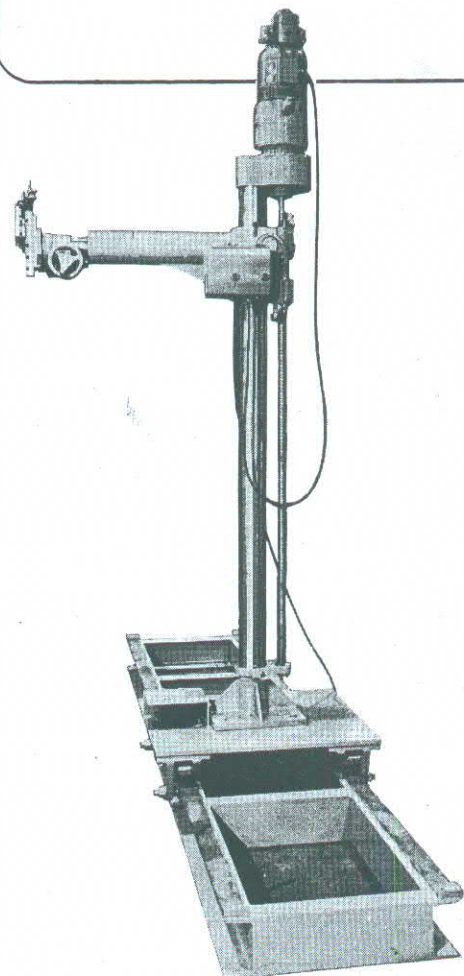
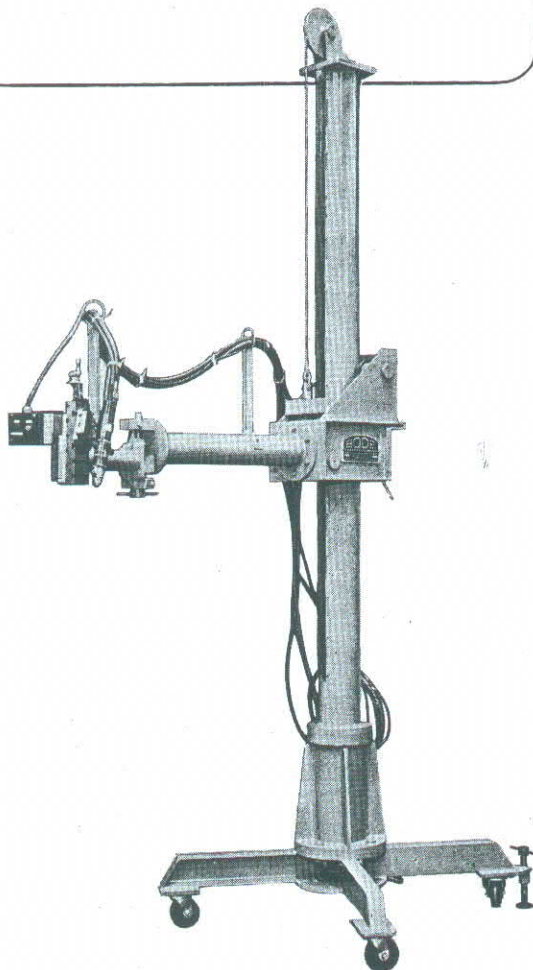
# FOR INEXPENSIVE FULLY-AUTOMATIC WELDING INSTALLATIONS

## MODEL PCB

Max. height under Boom 8'. Boom length 4' 6". Column rotating through 360°. Boom manually elevated. Boom fitted with hinged extension to permit torch to be moved through 180° without re-positioning Column. Base fitted with four castors and two locking jacks.

## MODEL 2/PCB/T

Max. height to Boom centre 7'. Boom length 2' 9". Boom manually retractable 6". Column rotating through 360°. Boom power elevated through lead-screw and electric motor fitted with electromagnetic brake. Column mounted on travelling base with integral trackway permitting 12' manual traverse.



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