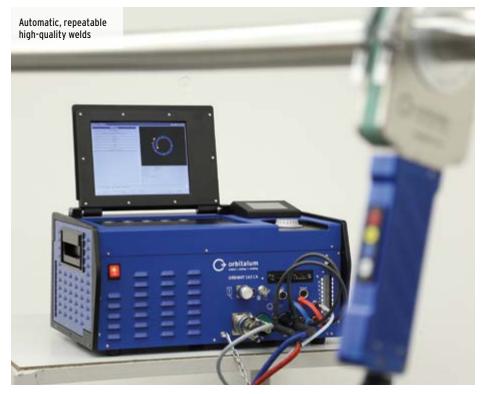
# **OM 165CA**







### **OM 165CA COMPACT ADVANCED**

FOR THE PAST DECADE, THE OM 165CA HAS EVOLVED INTO THE INDUSTRY STANDARD FOR ORBITAL WELDING AT HIGH PURITY AND SANITARY CONSTRUCTION JOBSITES. IT'S ESTABLISHED ITSELF AS A DURABLE, "JOBSITE" RUGGED ORBITAL WELDING SYSTEM.

- Rugged construction for fab or field applications
- Intel WP approved for fab/clean room construction
- Large screen for easy operator viewing of weld progress
- Operate or program modes with key or electronic actuation
- Dual weld data printing function (onboard and external)

- 100% data recording of all welding parameters, electronic or print
- Built in purge gas flow meter and monitoring
- Flow Force feature significantly shortens pre/post purge while increasing weld purge quality
- Auto program gives option to multiple weld schedule types with maximum simplicity
- Wide input voltage variation, 90V to 260V, no dedicated power required
- High efficiency internal water cooling system
- ORBmax oxygen monitor and Orbitwin switching unit integral accessories

## **OM 165CA Power Supply**

#### **Specifications:**

MODEL	165CA ORBITAL WELDING POWER SUPPLY
Connection voltage	Wide-Range 90 - 260 V, 50/60 Hz, single phase
Control range (Connection voltage > 160 V)	2 - 165 A 2 - 110 A
Power-on time	30% at 165 A 100% at 120 A
Dimensions	510 x 360 x 220 mm 20.1 in x 14.2 in x 8.7 in
Storage	Compact Flash (CF)
Machine Weight	57.32 lb (26 kg)
Shipping Weight	90.39 lb (41 kg)
Code	0T871.000.001

#### Scope of delivery:

- 1 Orbital welding power supply of the OM CA series
- 1 Hose connection set OM
- 1 External keyboard
- 2 Keys for the key switch
- · Operating instructions with calibration certificate
- · QuickStart guide

#### Accessories (available option):

- ORBICAR S trolley
- Durable storage and shipping case
- ORBITWIN switching device
- ORBmax digital oxygen analyzer
- Pressure regulator



**OM 165CA Orbital Welding Power Supply** 



Easily connect external monitor, keyboard, and printer



Integrated lifting handles and compact design for enhanced portability



ORBmax Digitial Oxygen Analyzer for superior weld quality