

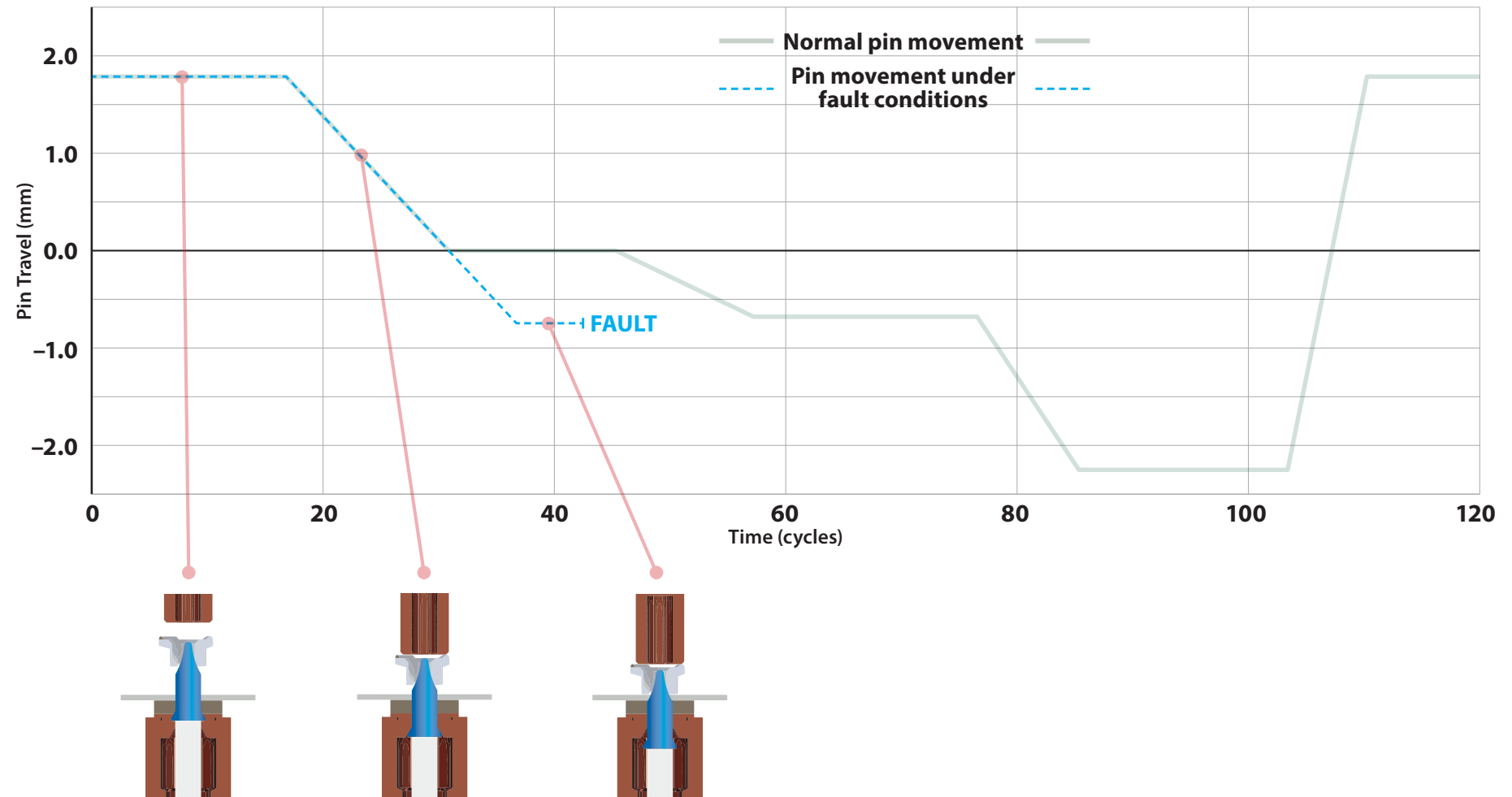
EXAMPLES OF **ISSUES IDENTIFIED** BY THE NVS

Nut Verification System Walkthrough Presentation

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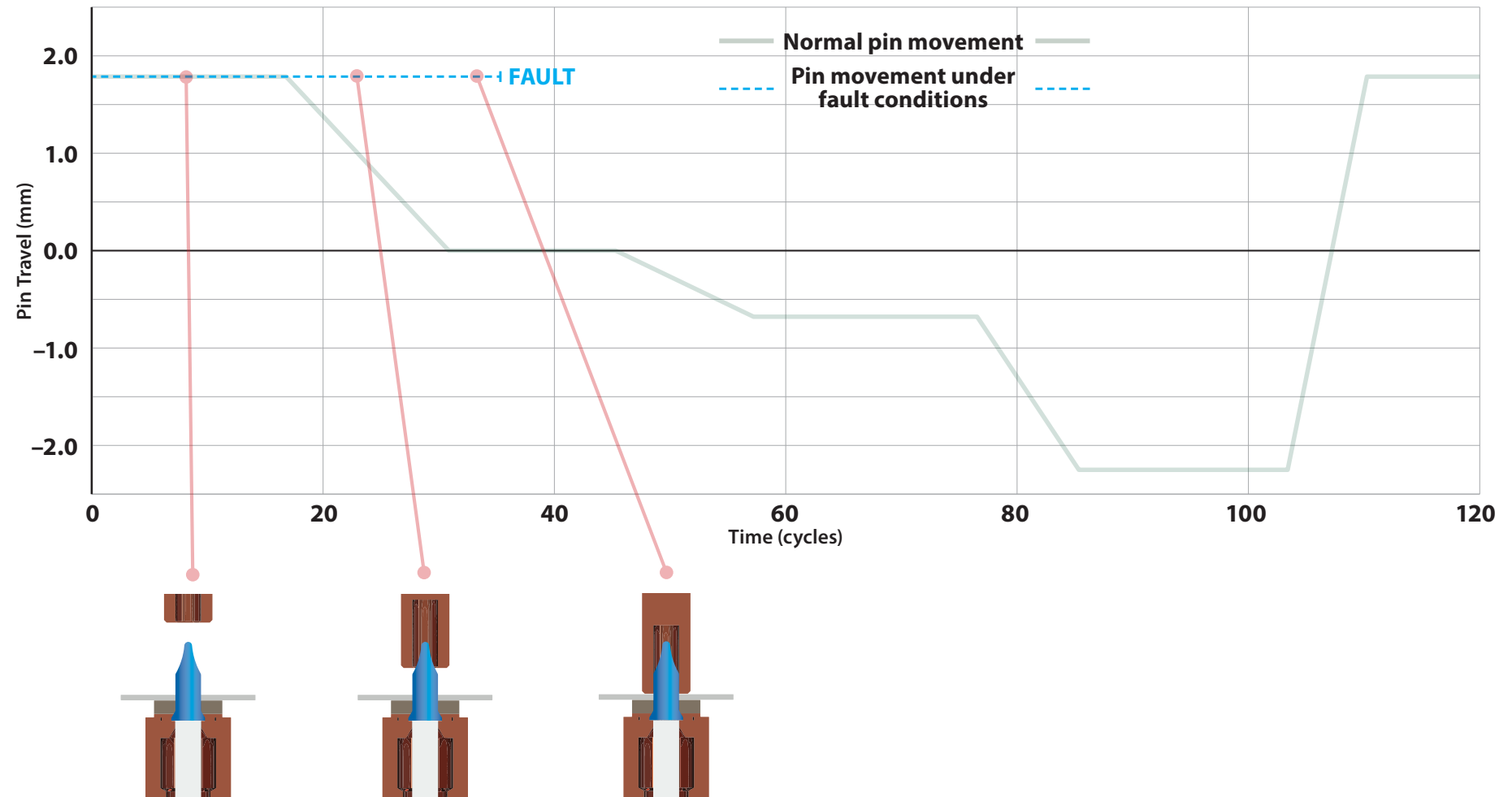
Issue: Upside-down nuts

Projection Welding Pin Travel vs. Time



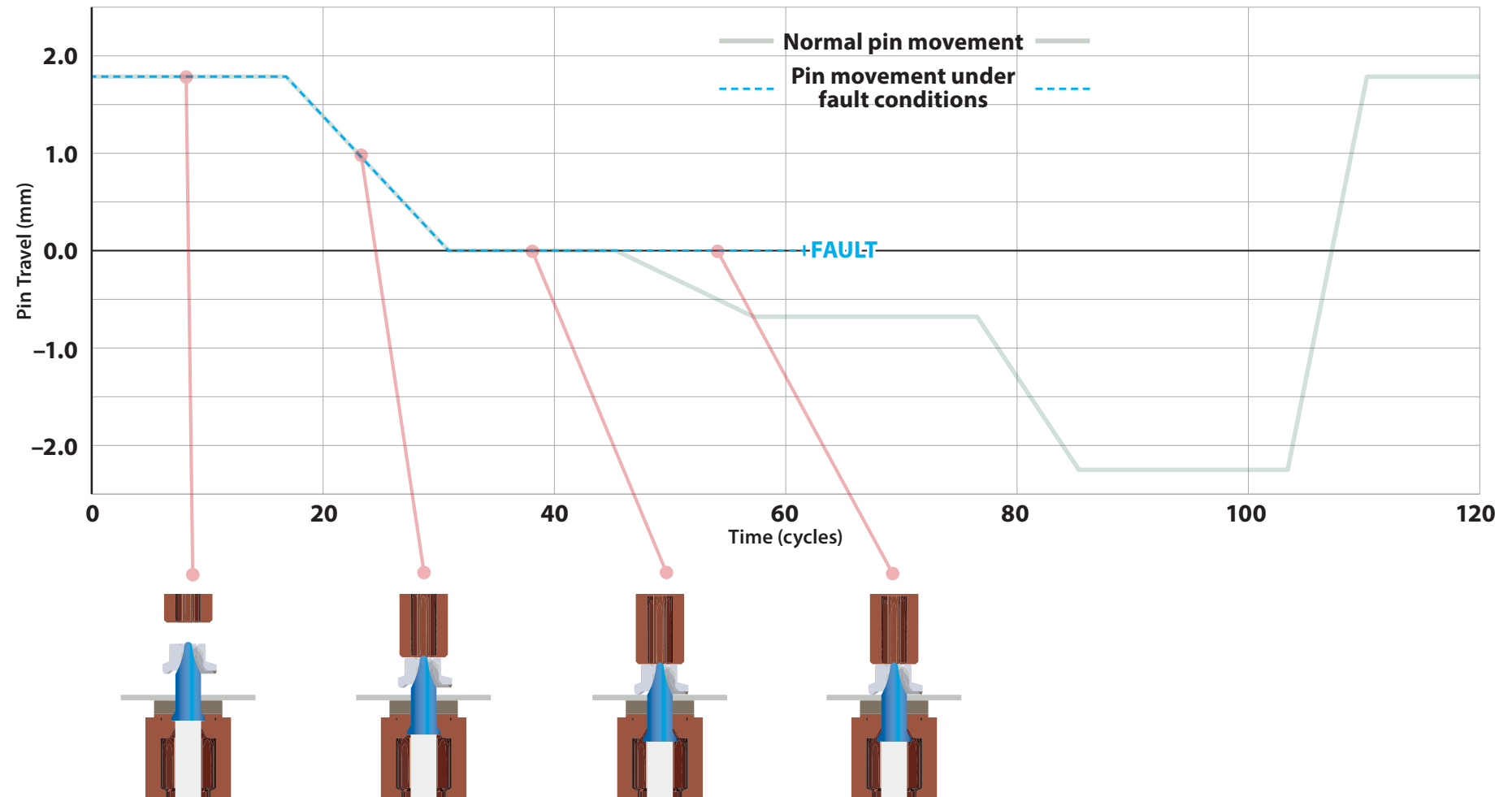
Issue: Missing nuts

Projection Welding Pin Travel vs. Time



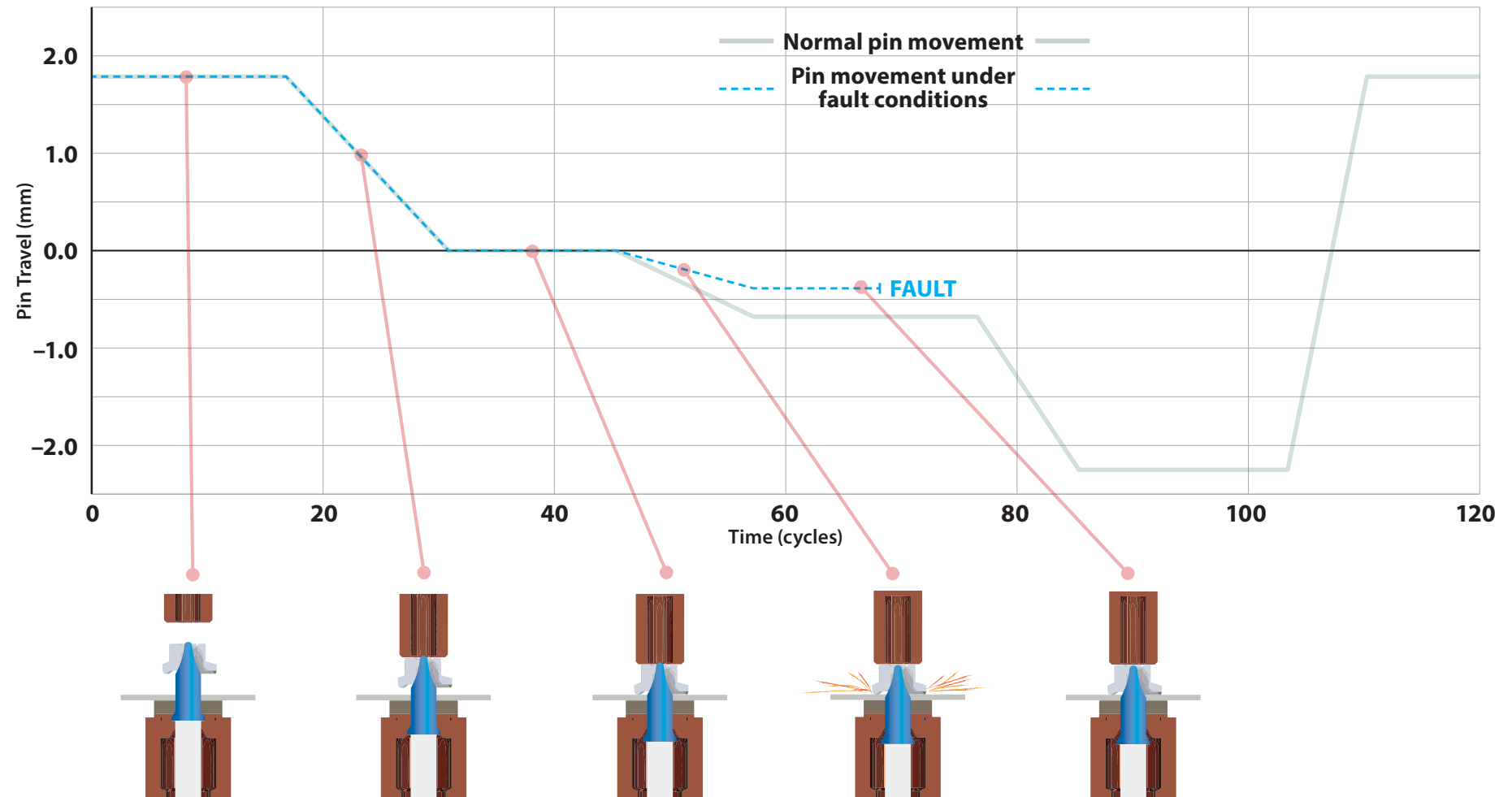
Issue: Cold welds

Projection Welding Pin Travel vs. Time



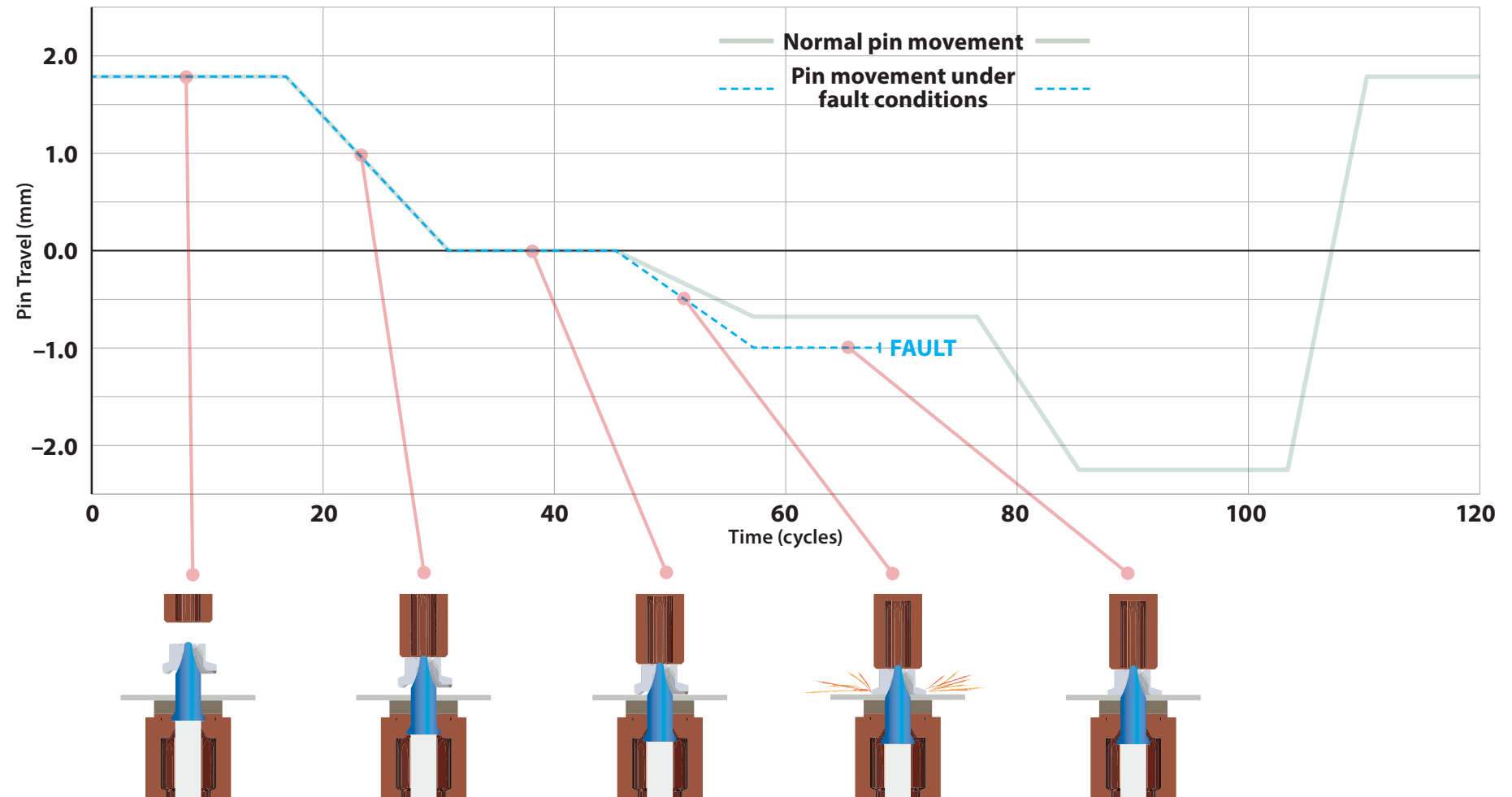
Issue: Low set-downs

Projection Welding Pin Travel vs. Time



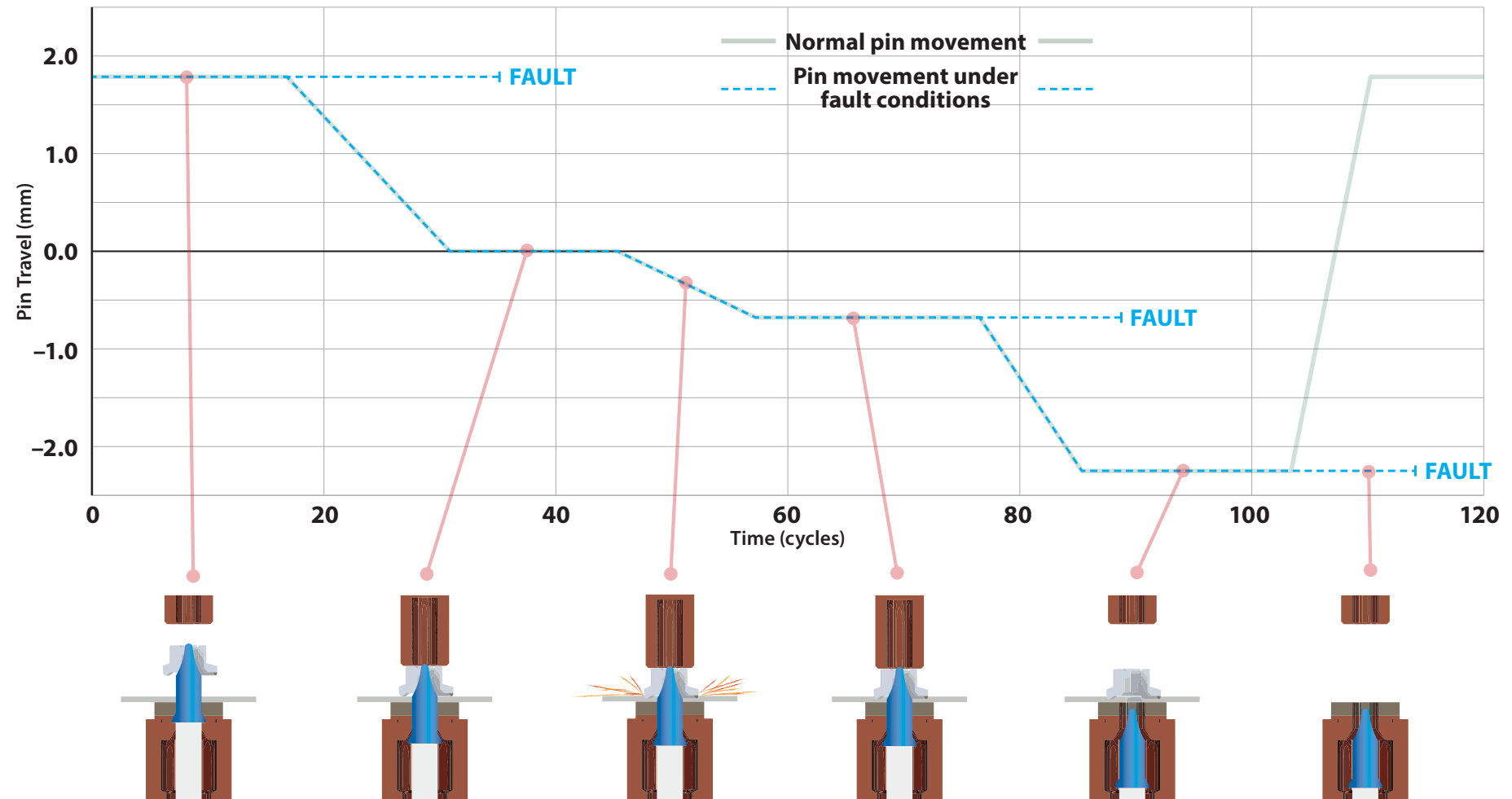
Issue: High set-downs

Projection Welding Pin Travel vs. Time



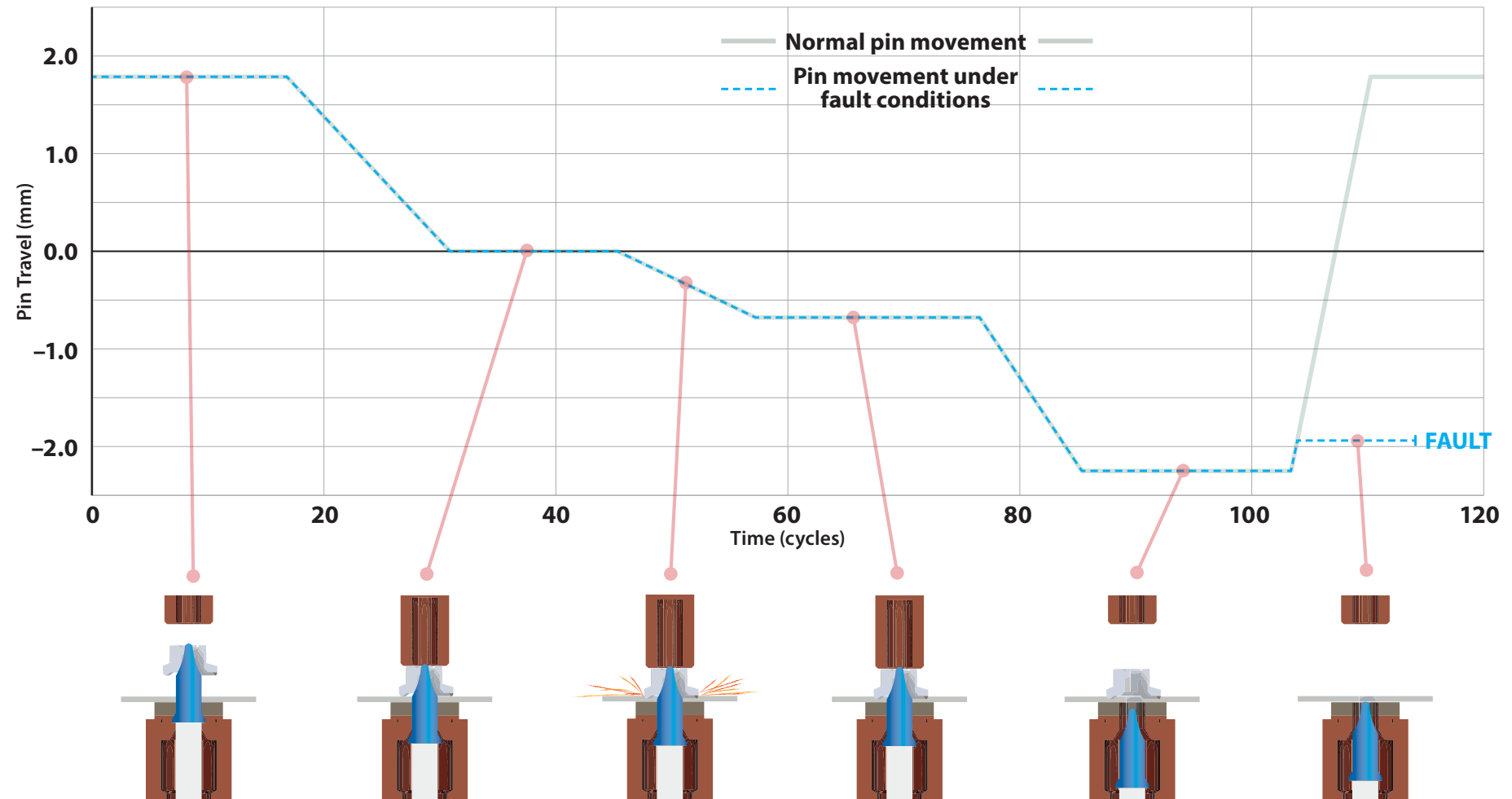
Issue: Air service interrupted

Projection Welding Pin Travel vs. Time



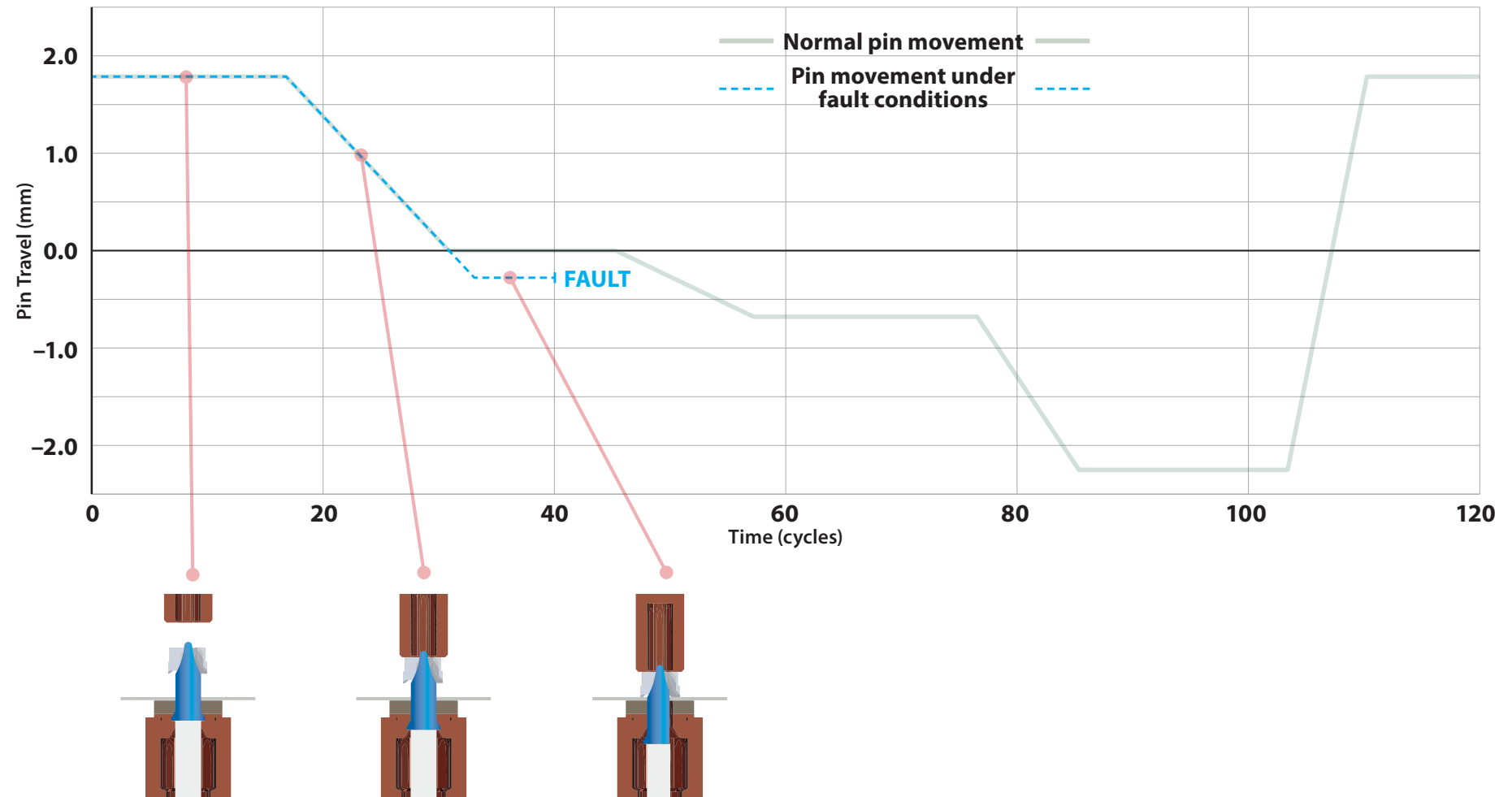
Issue: No stamping hole

Projection Welding Pin Travel vs. Time



Issue: Wrong nuts

Projection Welding Pin Travel vs. Time



Issue: Partial misalignment

Projection Welding Pin Travel vs. Time

