MINILOG



- 1. Selection switches for TIG welding: TIG HF = spark TIG and TIG CONTACT = contact TIG
- 2. Frequency of AC welding, FREQUENCY 50 ... 200 Hz
- 3. Adjustment of post-gas time 0 ... 100 s
- Adjustment potentiometer of the down-slope time of the welding current 0 ... 15 s
- Current adjustment knob 12, used also to adjust the values of the parameters with keys.
- Selection of local / remote control REMOTE and at the same time the key for code locking CODE LOCK/ENTER

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8.

9. 10.

- 11. Selection of Minilog operations and adjustment of the current level MINILOG -80 ... +20 %
- 12. Adjustment of the pre-gas time, and at the same time the key for code locking CODE LOCK.
- 13. Adjustment of the up-slope time of the welding current 0 ... 5 s
- 14. Selection of fusion spot welding and adjustment of time, SPOT WELD 0 ... 10 s

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- 19. Selection key for broken-arc method BROKEN ARC.
- 20. Adjustment of the dynamics (arc force) of MMA welding DYNAMICS -9 ... 9
- 21. Selection key of MMA welding MMA
- 22. Adjustment potentiometer of the form of the AC TIG arc BALANCE -70 ... +70 %