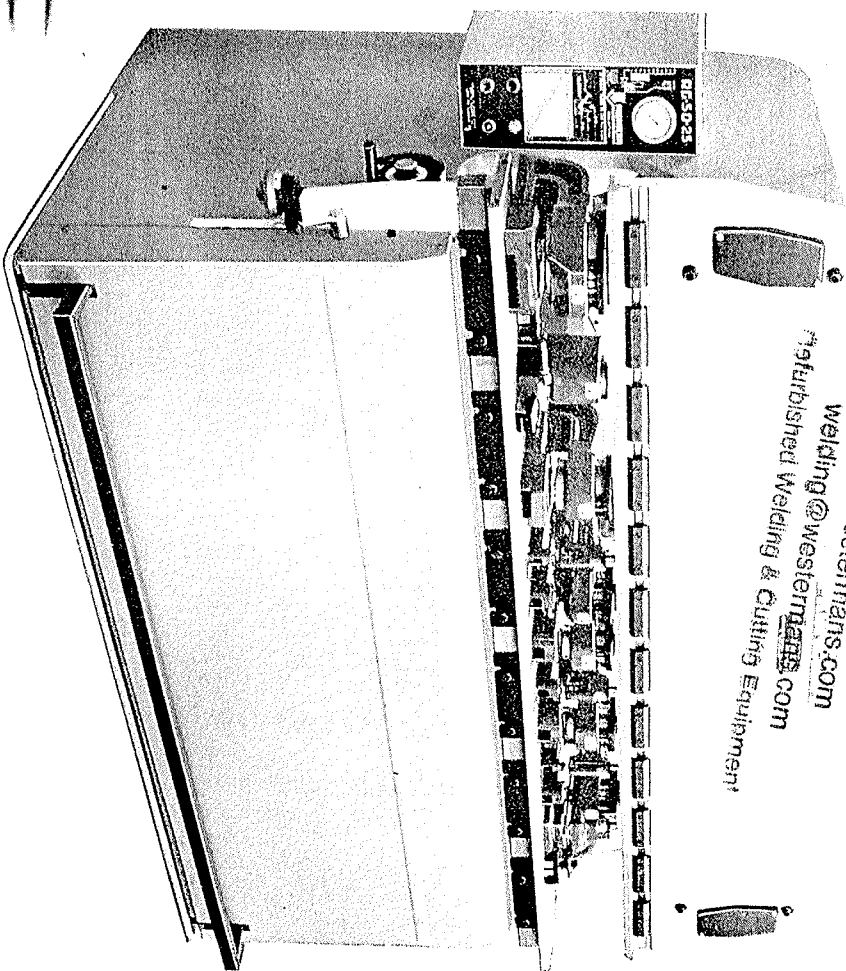


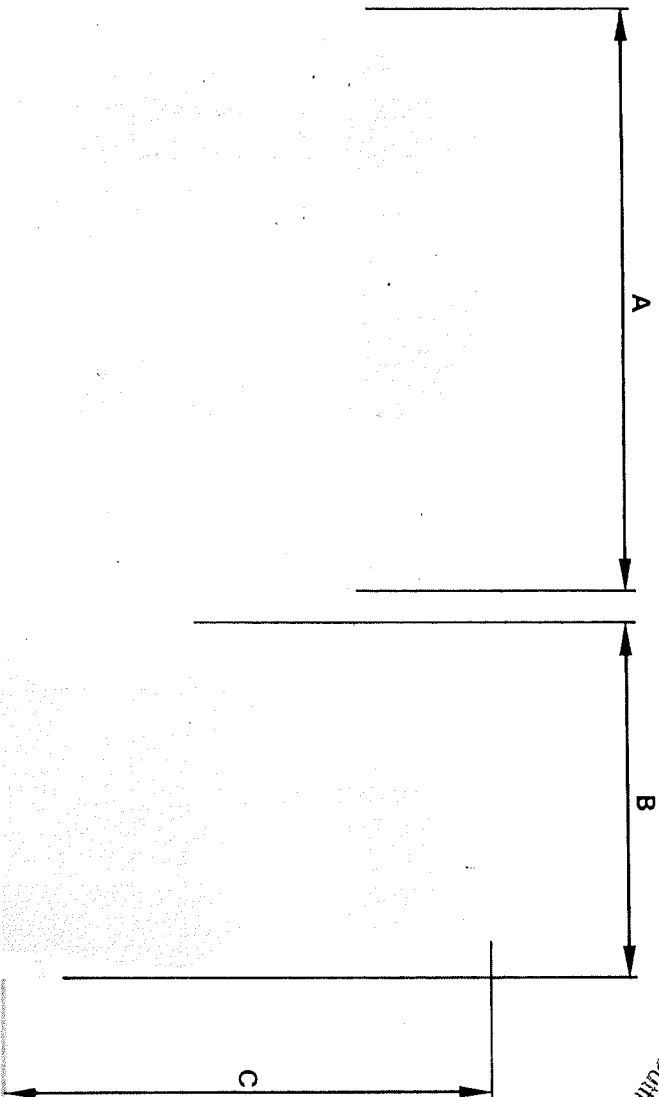
Westernmans International
 Unit 4 Midland Distribution Centre
 Markfield Road, Groby
 Leicestershire, LE6 0FS U.K.
www.westernmans.com
welding@westernmans.com
 Refurbished Welding & Cutting Equipment



Models RG 50-20 and RG 50-25

Maximum Pressure	50 tons	50 tons
Maximum Length of Bend	6'10"	8'2½"
Clearance between Uprights	5'5½"	7'1"
Throat Depth	15¾"	15¾"
Open height without intermediates	11⅞"	11⅞"
Open height with intermediates	8"	8"
Stroke length (infinitely variable)	4"	4"
Approach speed	1 7⁄8" per sec.	1 7⁄8" per sec.
Bending speed	1⁄16" per sec.	1⁄16" per sec.
Return speed	2" per sec.	2" per sec.
Nominal bending capacity 6.1 die ratio	6'10"x16G V=⅔"	8'0"x16G V=⅔"
Nominal bending capacity 8.1 die ratio	6'x10G V=1"	—
Nominal bending capacity 10.1 die ratio	6'10"x⅝" V=2"	8'x10G V=1¼"
Nominal bending capacity 12.1 die ratio	—	6'x⅝" V=2¼"
No. of Jacks	2	2
Motor Power	4 H.P.	4 H.P.
Hydraulic Oil Volume	9 gallons	9 gallons
Approximate nett weight	2.8 tons	3.5 tons

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Dimensions		RG 50-20	RG 50-25
A	Overall length	6'9"	8'4"
B	Overall width	4'7"	4'7"
C	Height	6'4"	6'4½"