MIG / MAG WIRE FEEDER

# **NOMADFEED 425-4**



Ref. 036291

The NOMADFEED 425-4 is a wire feed case that takes its power directly from the welding circuit. . Ideal for MIG/ MAG, the feed case is recommended for site work and is compatible with most welding generators in the market.

## **OPTIMUM MIG/MAG SETTINGS**

Electronically controlled wire speed adjustable using the potentiometer at the front of the machine.

- Choice of 2 torch trigger modes : 2T or 4T.
- Wire speed regulation modes :

CC (current source) or CV (voltage source).

- Soft start function : easier first contact with the metal.
- Precise wire pressure adjustment.
- Choice of information displayed on screen.

#### **HEAVY DUTY**

Heavy duty cycle for enhanced productivity (425A @ 60%). Compatible with air cooled torches and water cooled

torches connected to an external cooling unit. Powerful electronically regulated wire feed motor (100W).

The 4 drive rolls ensure a smooth feed on all types of wire.

| Standard drive rolls | Type E - Ø 30 mm | Type C - Ø 37 mm                         | E 00.       |
|----------------------|------------------|--|-------------|
| Cored wire           | Ø 1.6 (038615)   | Type C - Ø 37 mm<br>Ø 1.2 / 1.6 (038646) | с <b>бо</b> |

#### ERGONOMIC

- Display of current/voltage/wire speed (for DMOS).
- **Display screen is readable** even in very bright situation. **Straightforward interface** with buttons designed to be

operated while wearing gloves.

- EURO torch connection.
- **Easy** wire feed.
- Quick torch air purge.

### **DESIGNED FOR SITE WORK**

- Electronics protected from water and dust.
- **IP 23** protection rated for outside use.

**Filtered** gas connection to prevent impurities from entering the circuit.

- Complete range of connection cables (optional).
- Fitted with a handle for better portability.



Connection

cables

15 m 95 mm<sup>2</sup> 038349 20 m 95 mm<sup>2</sup> 038431

 $U_1$ 

17 Vdc - 113 Vdc

30 Vac - 80 Vac

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@ ømm

GAS

0.6

1.6



Supplied without accessories

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