



Hypertherm[®]
HyDefinition[®] HD4070

*HyDefinition plasma
for precision cutting
and metal marking*

ISO 9001

HD4070

HyDefinition 200-amp plasma cutting system with HyFlow™ vortex and LongLife® oxygen technologies

Redefining standards for precision, power and versatility



Built for power and precision

The HyDefinition HD4070 is the first HyDefinition system with 100% duty cycle at 200 amps, to deliver excellent cut quality on mild steel, stainless steel and aluminum from 26 gauge to 3/4 inch (0.5 mm to 20 mm). It can pierce and cut up to 1-inch mild steel (25 mm). All at cutting speeds faster than lasers. The HyDefinition process produces a more constricted plasma jet for a higher arc density and more accurate cutting. As a result, the HD4070 delivers smooth, clean, precise cuts, virtually cross-free, to reduce secondary finishing.

Designed to optimize productivity

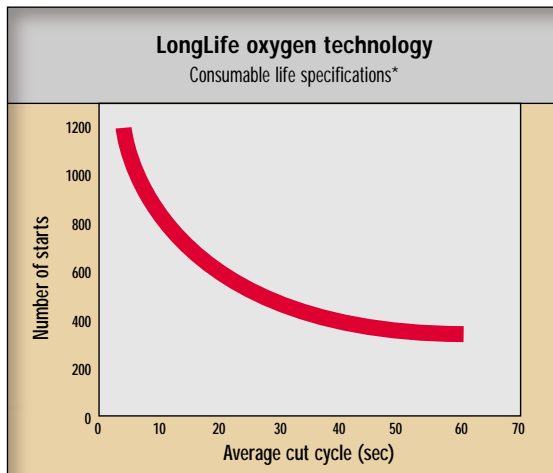
Optional dual torches operate independently from one power supply, reducing change-over time between cutting and marking operations. The durable and robust quick-disconnect torch with integrated leads can be installed or changed in seconds. Full CNC automation with optional "plug-and-play" Command®THC simplifies operator set-up and reduces training. Color-coded consumables and corresponding screen options provide foolproof guidance for matching amperage and material type with proper consumable set selection. A touch-screen display with multi-language capabilities facilitates training and allows optimum process control.

Created to be versatile

The HD4070 offers the flexibility to cut different materials at different speeds with a variety of gas combinations. The gas console can use seven inlet gasses while HyDefinition allows you to select marking, 30-, 70-, 100- and 200-amp consumables. The dual-torch option allows the operator to configure the system to perform two different processes simultaneously.

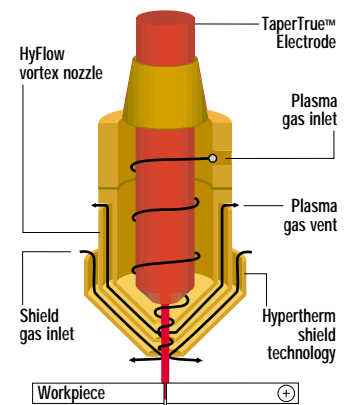
Engineered to be cost-effective

Two proprietary Hypertherm technologies allow precise, high-speed cutting with maximum consumable life.



*Based on extensive laboratory testing at Hypertherm. Actual results may vary.

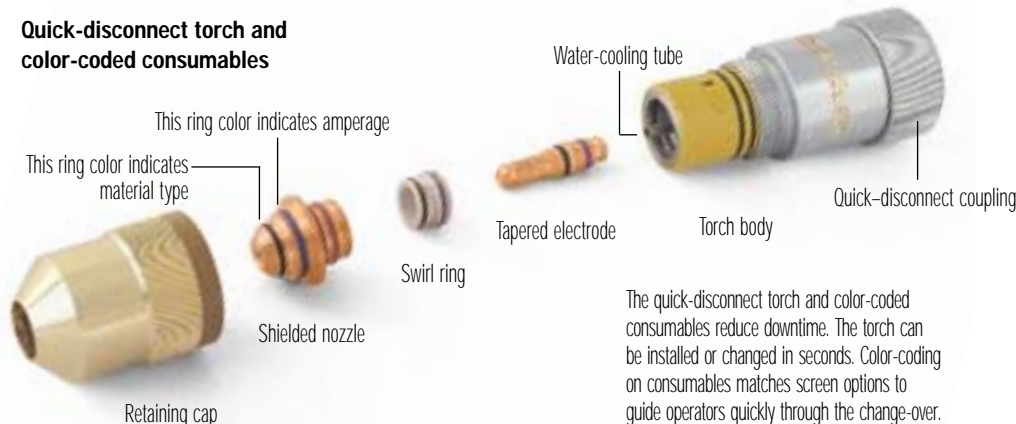
Patented HyFlow vortex technology



HyFlow vortex technology stabilizes the arc precisely in the center of the electrode. This consistency increases electrode and nozzle life.

The LongLife oxygen process involves precise control of key cutting parameters to gradually ramp up when starting the cut and ramp down when stopping. These are the times when consumable deterioration is most prevalent. As a result, the LongLife process significantly extends consumable life.

Quick-disconnect torch and color-coded consumables



The quick-disconnect torch and color-coded consumables reduce downtime. The torch can be installed or changed in seconds. Color-coding on consumables matches screen options to guide operators quickly through the change-over.



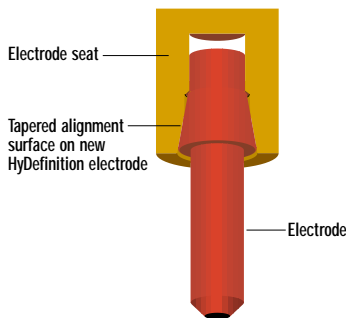
The HD4070 gives you unsurpassed accuracy and speed

No other system can provide the precision, speed, economy and ease of use of the HD4070. It gives high-volume metal cutting operations more flexibility to achieve greater productivity and profitability than ever before.

If you want to cut the widest range of materials with unprecedented accuracy and speed, choose the system that sets a new standard for precision and performance – the HyDefinition HD4070.

HyDefinition technology delivers consistent high-precision cut performance by utilizing special alignment surfaces on consumables. Precise consumable alignment translates to precise cutting performance and unsurpassed cut quality.

TaperTrue technology

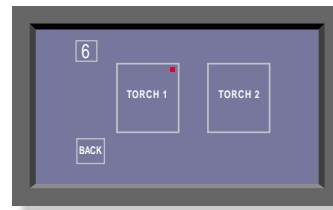


System features

- Dual 100-amp choppers produce up to 200 amps, 40 kW, at 100% duty cycle for precise cutting at fast speeds.
- PC-104 Pentium-class computer control ensures accurate process parameters for consistently high-quality cuts and long consumable life.
- Liquid-cooled quick-disconnect torch increases productivity.
- HyFlow vortex and LongLife oxygen technologies maximize consumable life and preserve cut quality.
- Solid-state ignition console increases system robustness and starting reliability while minimizing electrical noise.
- Automatic gas console eliminates errors and promotes ease of operation.

The system promotes ease of use with multi-language touch screens that virtually walk the operator through the process. Optional Command THC takes the guesswork out of setting proper torch-to-work height. The dual-torch option allows operators to configure the system for two different processes and simply select the appropriate torch from the display when needed.

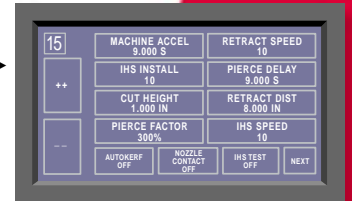
Experience full automation with the PC-104 Pentium-class computer control. Easy-to-use touch-screens display all system control functions and plasma process information.



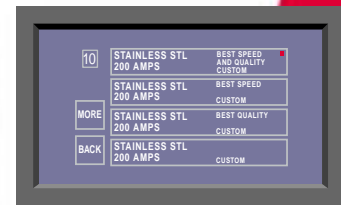
◀ Select a torch



Select a language ▶



Customize ▶ desired torch-height specifications



◀ Select cut quality and speed



A. —

B. —

C. —

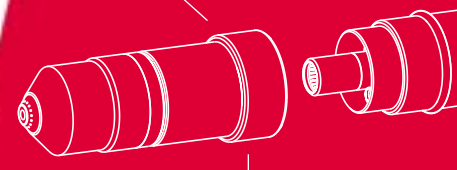
D. —

E. —

HyDefinition HD4070 system components

- A: Power supply
- B: Ignition console
- C: Valve assembly
- D: Machine torch and leads assembly
- E: Automatic gas console

- Optional dual-torch configurations for additional cutting or marking.
- Optional full CNC automation with "plug-and-play" Command THC.
- Optional touch-screen display with multi-language capabilities.



Quick-disconnect torch reduces downtime.



Operating data

Production cutting capability (piercing):				1" (25 mm)		
Material	Current (Amps)	Thickness (Inches/ga)	Approximate cutting speed (ipm)	Thickness (mm)	Approximate cutting speed (mm/min.)	
Mild steel O ₂ plasma O ₂ -N ₂ shield	30	26	215	1	3555	
		1/16	85	4	940	
		1/4	25	6	635	
		70	1/16	280	2	5715
			10	70	4	1520
			3/16	55	6	915
	100	1/4	35	8	710	
		3/8	20	10	455	
		1/2	65	12	1850	
	200	3/8	130	10	3175	
		1/2	90	12	2515	
		5/8	77	15	2055	
3/4		65	20	1650		
1*		35	25*	890		
Stainless steel N ₂ plasma N ₂ shield		45	20 GA	220	1	5460
	18		210	2	3935	
	1/16		180			
	1/4		155			
	70	1/16	380	2	8890	
		10	130	4	3050	
		3/16	80	6	1270	
		1/4	50	8	1140	
		100	3/8	40		
			1/2	40		
	200	3/8	80	10	2030	
		1/2	75	12	1905	
5/8		60	15	1650		
3/4		50	20	1270		
Aluminum Air plasma Air shield		30	18	70	1	2030
			16	45		
	70	18	130	2	2920	
		10	85	4	1905	
		3/16	60	6	1140	
		1/4	45	8	1015	
	100	3/8	35			
		1/2	40			
	200	3/8	120	10	2995	
		1/2	100	12	2665	
		5/8	80	15	2160	
		3/4	60	20	1520	
Aluminum Air plasma CH ₄ shield		30	18	70	1	2030
			16	45		
	18		130	2	2920	
	10		85	4	1905	
	70	3/16	60	6	1140	
		1/4	45	8	1015	
		3/8	35			
		1/2	40			
	100	3/8	120	10	2995	
		1/2	100	12	2665	
		5/8	80	15	2160	
		3/4	60	20	1520	
Aluminum Air plasma N ₂ shield		30	18	70	1	2030
			16	45		
	18		130	2	2920	
	10		85	4	1905	
	70	3/16	60	6	1140	
		1/4	45	8	1015	
		3/8	35			
		1/2	40			
	100	3/8	120	10	2995	
		1/2	100	12	2665	
		5/8	80	15	2160	
		3/4	60	20	1520	

*Cut quality is virtually dross-free up to 3/4-inch thick metal.

Marking N ₂ or H ₅ plasma N ₂ shield	Current (Amps)	Approximate marking speed (ipm)	Approximate marking speed (mm/min.)
Mild steel	7	250	6350
Stainless	7	120	3000
Aluminum	10	175	4500

Specifications



Input voltages (U ₁)	200 V, 3-PH, 50–60 Hz; 220 V, 3-PH, 50–60 Hz; 240 V, 3-PH, 60 Hz; 400 V, 3-PH, 50–60 Hz; 440 V, 3-PH, 50–60 Hz; 480 V, 3-PH, 60 Hz; 600 V, 3-PH, 60 Hz
Input current (I ₁)	200 VAC, 125 A; 220 VAC, 113 A; 240 VAC, 103 A; 400 VAC, 56 A; 480 VAC, 52 A; 600 VAC, 41 A
Output voltage (U ₂)	200 VDC
Output current (I ₂)	200 A
Duty cycle	100% at 40 kW, 122° F (40° C)
Maximum OCV (U ₀)	311 VDC
Dimensions	39-1/2" (1000 mm) D; 24-1/4" (615 mm) W; 50-1/2" (1283 mm) H
Weight	1068 lbs (485 kg)
Plasma gas pressure**	O ₂ , N ₂ , H ₅ , H35-N ₂ , Air 120 psi ± 10 psi (8.3 bar ± 0.7 bar)
Shield gas pressure**	N ₂ , O ₂ -N ₂ , Air 120 psi ± 10 psi (8.3 bar ± 0.7 bar)

**Actual rate varies according to cutting requirements.

Superior warranty. The HD4070 is backed by a two-year warranty on the power supply and one-year coverage on the torch.

Worldwide service. Training and field support are available worldwide by factory-trained technicians.

Genuine Hypertherm Consumables

The only way to ensure maximum performance

Genuine Hypertherm parts are designed to optimize performance for each torch, power supply and application. Using anything other than genuine Hypertherm parts poses a risk to your cutting system's reliability. Imperfect dimensioning may lead to expensive problems such as torch shorting, overheating and system failure. Using only Hypertherm consumables will safeguard your system, reduce rework costs and save time spent changing parts.



For additional information, call:
TOLL-FREE IN THE USA & CANADA: 1-800-643-0030

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Hypertherm

The world leader in
plasma cutting technology™

www.hypertherm.com

Hypertherm, Inc. USA 603-643-3441 Tel 603-643-5352 Fax mechanized.info@hypertherm.com

Hypertherm Automation USA 603-298-7970 Tel 603-298-7977 Fax info@hyperthermautomation.com

Hypertherm Plasmatechnik GmbH Deutschland 49 6181 58 2100 Tel 49 6181 58 2134 Fax HTDeutschland.info@hypertherm.com

Hypertherm (S) Pte Ltd Singapore 65 841 2489 Tel 65 841 2490 Fax HTSingapore.info@hypertherm.com

Hypertherm UK Ltd England 44 1928 579 074 Tel 44 1928 579 604 Fax HTUK.info@hypertherm.com

France 0805 050 111 Tel 0805 050 222 Fax HTFrance.info@hypertherm.com

Hypertherm S.r.L. Italia 39 02 725 46 312 Tel 39 02 725 46 400 Fax HTItalia.info@hypertherm.com

Hypertherm B.V. Nederland 31 315 655866 Tel 31 315 655886 Fax HTNederland.info@hypertherm.com

Japan 81 05 5975 7387 Tel 81 05 5975 7376 Fax HTJapan.info@hypertherm.com