

Rugged and Reliable In-Place Single Point Machining

Model 212B Single Point Module

The Model 212B Single Point Module mounts to the dependable Model 212B BEVELMASTER™ to provide additional range, flange facing and compound beveling capabilities.

**Machining Range from
8.20" (203.3 mm) to
24.00" (609.6 mm)**



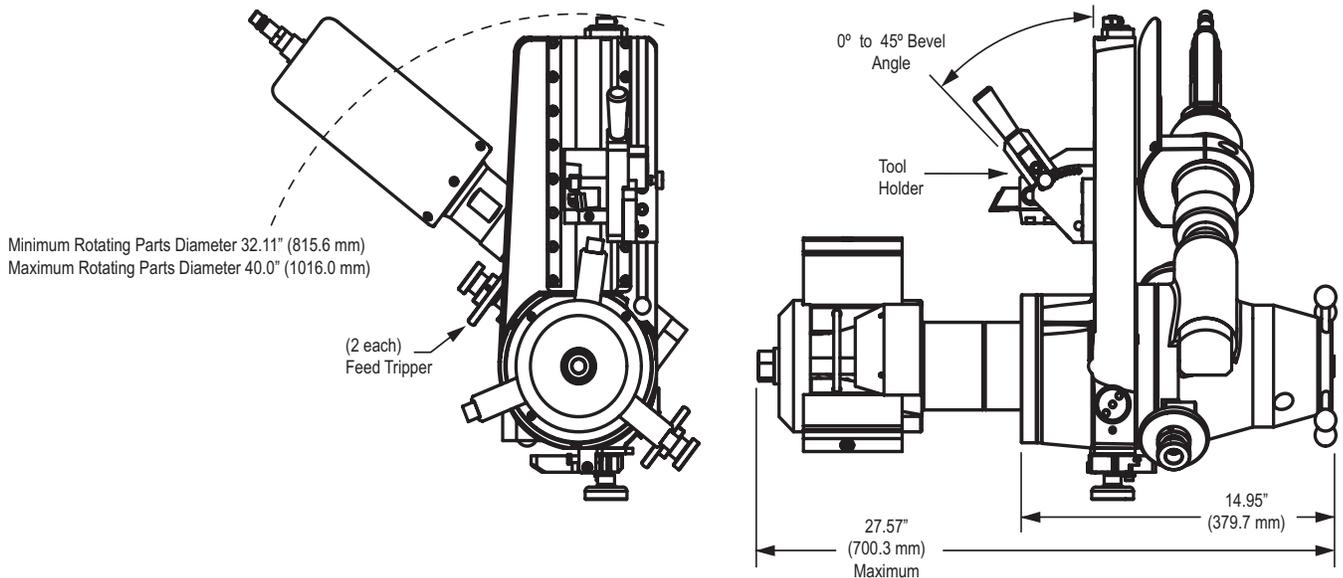
- Single point module converts the standard Model 212B from form tool machining to single point machining
- Bevel Angles from 0° to 45°
- Flange resurfacing, compound bevels, counterboring
- Adjustable automatic radial feed from 0" to .026" (0.66 mm) per revolution
- Mounts with standard blade mandrel or with available adjustable miter mandrel



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Specifications

Machining Range:	8.20" (208.3 mm) to 24.00" (609.6 mm) diameter
Bevel Angle:	0° to 45°
Feed Rate:	0" (0 mm) to .026" (0.66 mm) per revolution
Max Wall Thickness:	1.50" (38.1 mm) @ 37.5° bevel angle 2.34" (59.4 mm) @ 37.5°/10° compound bevel
Alignment:	(When used with adjustable Miter Mandrel) Angular: ±5° Offset: ±.190" (4.8 mm)
Max. Radial Feed:	3.30" (83.8 mm) when single point is set at 0°
Working weight:	148 lbs (66.6 Kg)
Materials:	Mild steels, chrome steels (rc 35 max.), stainless steel, copper-nickel and aluminum. Inconel and some other high temperature alloys may require special procedures as a function of wall thickness and type of end preparation. Contact Tri Tool's engineering department for details.



The Single Point Module kit comes complete with single point assembly, tripper block assemblies (2), insert tool holder, counterbore tool bit holder, mandrel assembly, safety guard, operator's manual, and all wrenches required for operation.

Optional equipment includes a jaw block mounting kit and a miter mandrel kit, both for 6.10" (155.0 mm) to 23.50" (596.9 mm).

NOTE: Must have basic Model 212B to operate.

Save time and money with dependable Tri Tool® tube and pipe equipment!



TRI TOOL INC.

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