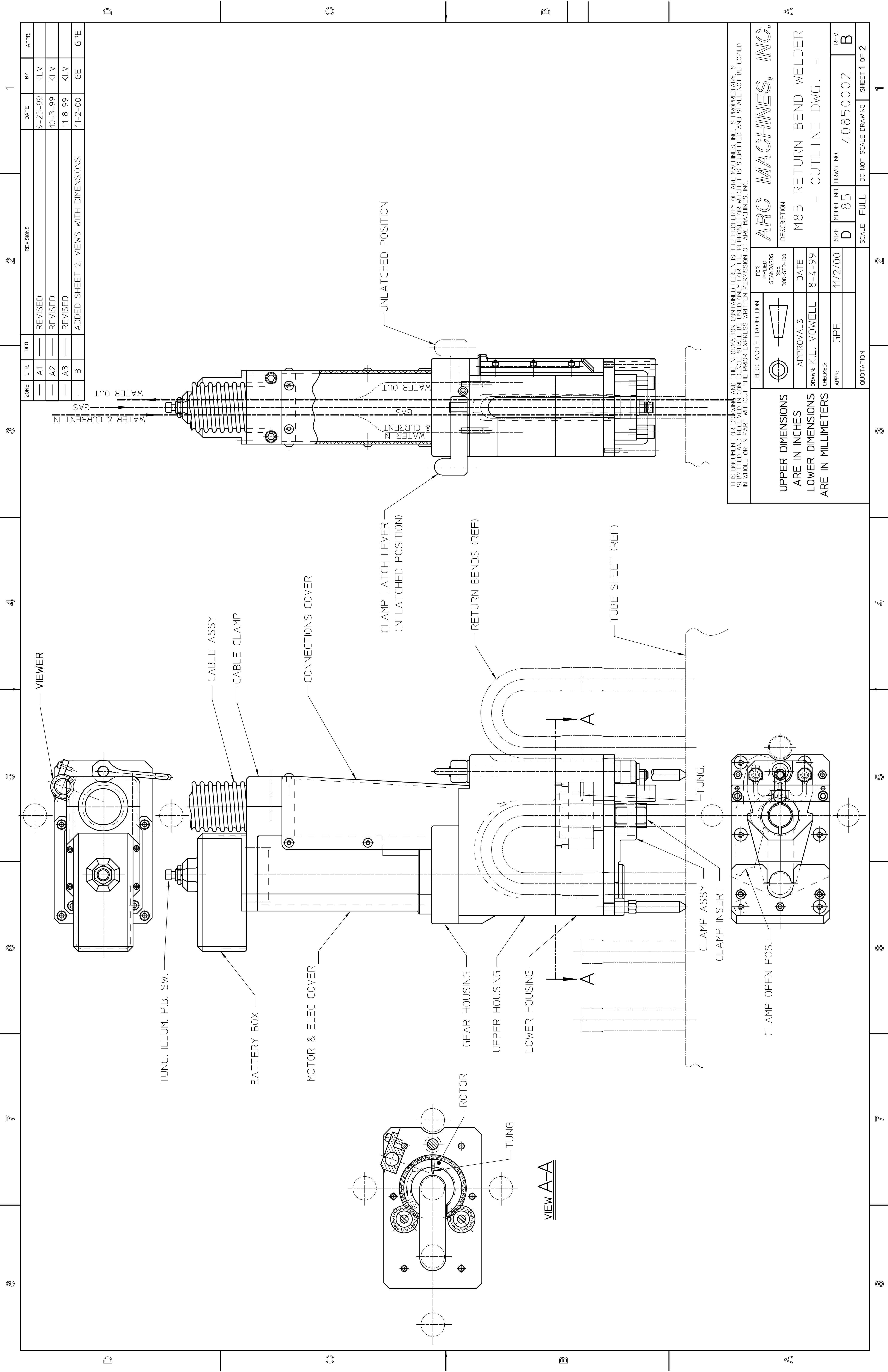
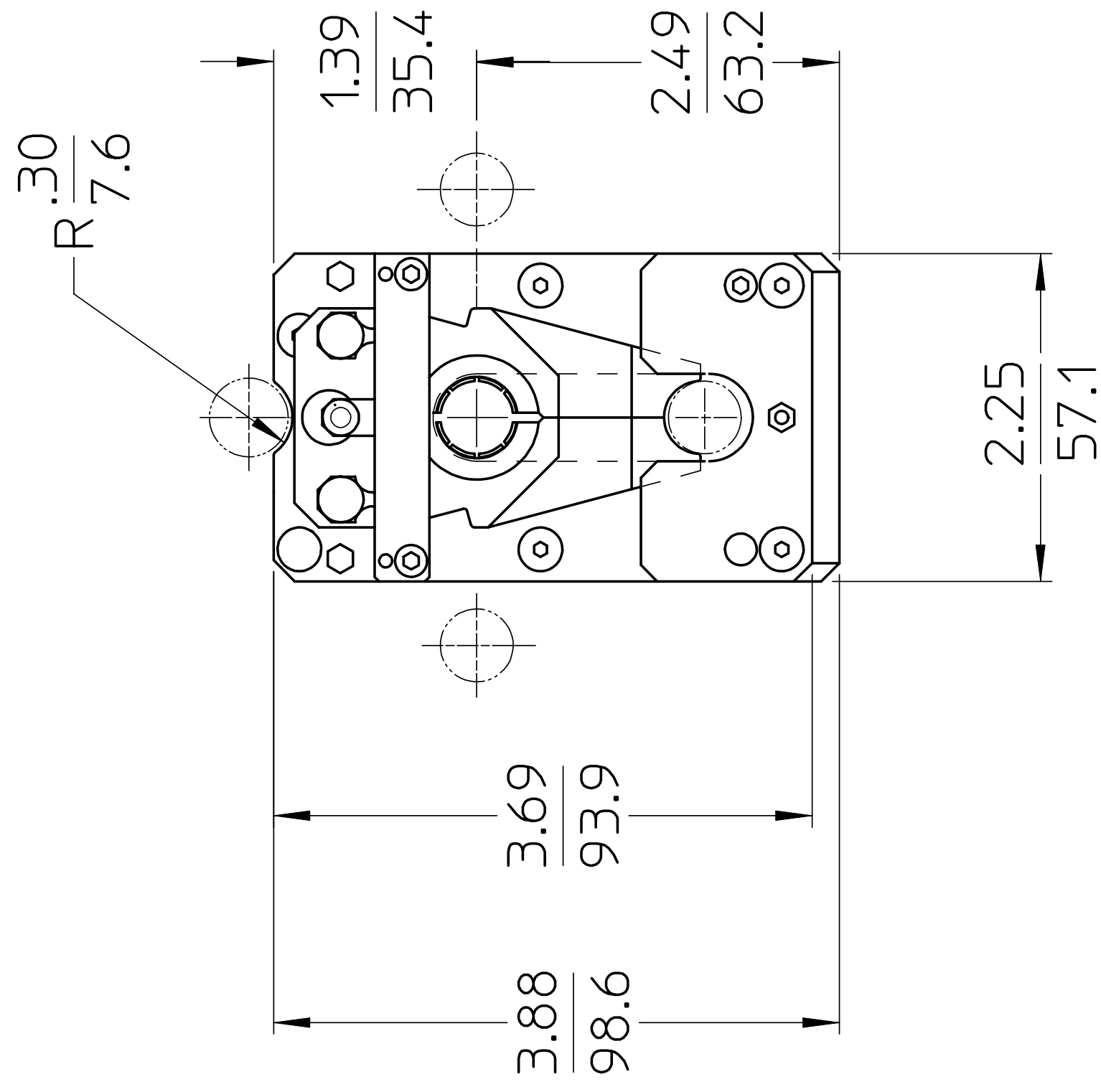
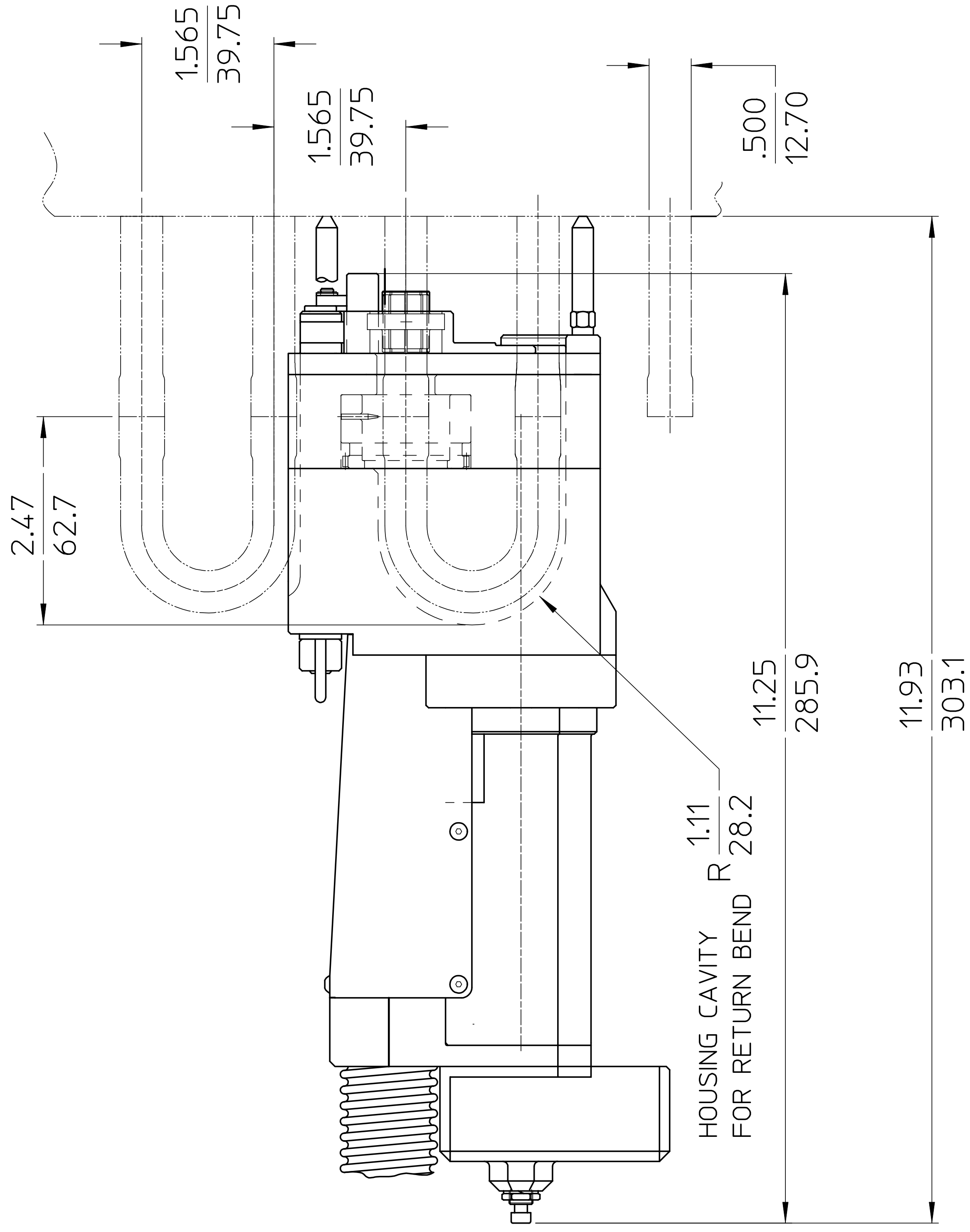
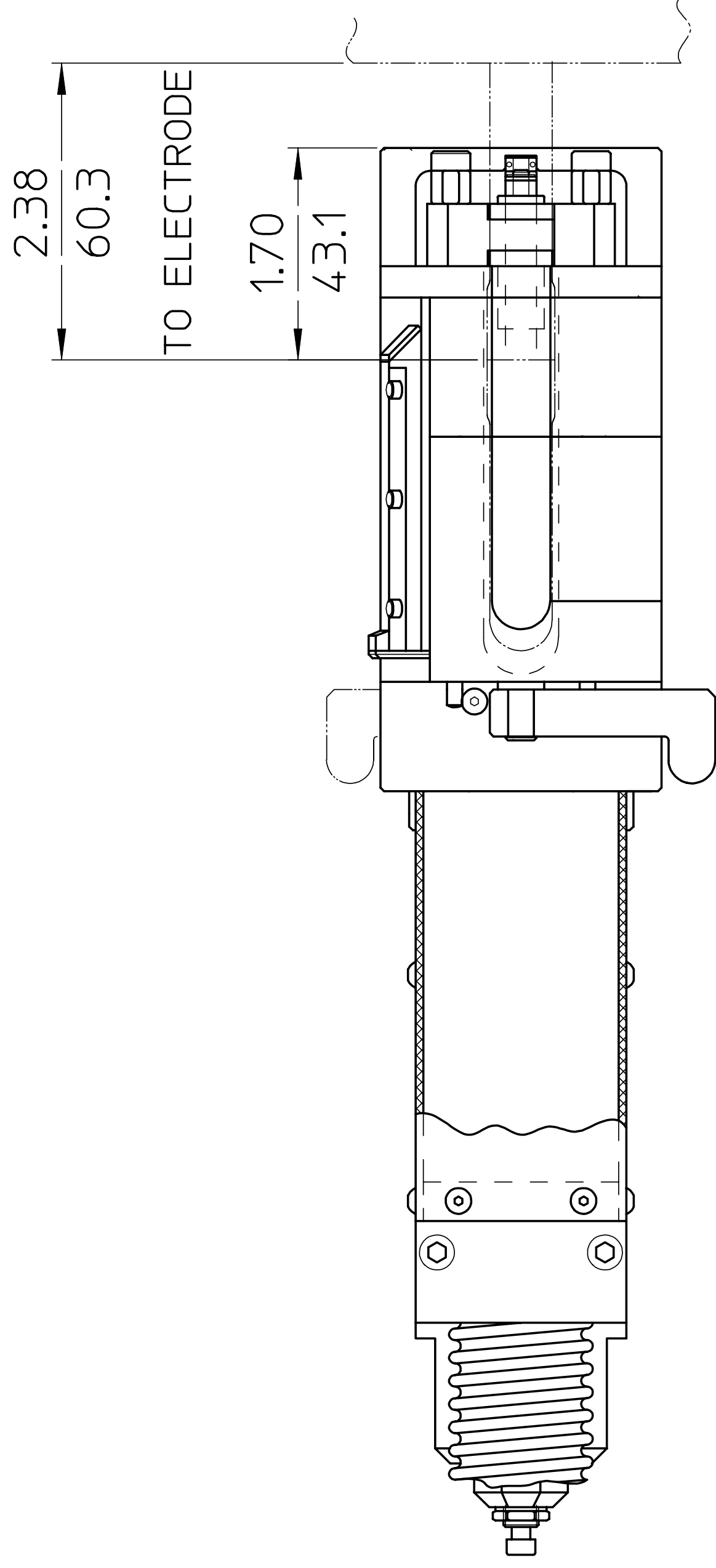




ZONE	LTR.	DCO	REVISIONS	DATE	BY	APPR.
—	A1	—	REVISED	9-23-99	KLK	—
—	A2	—	REVISED	10-3-99	KLK	—
—	A3	—	REVISED	11-8-99	KLK	—
—	B	—	ADDED SHEET 2. VIEWS WITH DIMENSIONS	11-2-00	GE	GPE

THIS DOCUMENT OR DRAWING AND THE INFORMATION CONTAINED HEREIN IS THE PROPERTY OF ARC MACHINES, INC. IS PROPRIETARY. IS SUBMITTED FOR REVIEW AND APPROVAL BY THE USER. THE USER SHALL BE RESPONSIBLE FOR THE PROPER USE OF THE PRODUCT. IT IS SUBMITTED AND SHALL NOT BE COPIED IN WHOLE OR IN PART WITHOUT THE PRIOR EXPRESS WRITTEN PERMISSION OF ARC MACHINES, INC.			THIRD ANGLE PROJECTION		FOR IMPLIED STANDARDS SEE DDD-STD-100		DESCRIPTION	
					APPROVALS		DATE	
UPPER DIMENSIONS ARE IN INCHES LOWER DIMENSIONS ARE IN MILLIMETERS			DRAWN K.L. VOWELL		8-4-99		M85 RETURN BEND WELDER	
			CHECKED:		11/2/00		- OUTLINE DWG. -	
QUOTATION			APPR: GPE		MODEL NO. 85		REV. 40850002	
			SCALE		FULL		DO NOT SCALE DRAWING	
SHEET 1 OF 2			2		1		ARC MACHINES, INC.	



NOTES:

1. MAX ELECTRODE ROTATION SPEED: 20.0 RPM
2. ELECTRODE DIAMETER: .06 (1.5 MM)
3. ROTATION MOTOR: 28 VDC WITH INTEGRAL GEARBOX AND TACHOMETER.
4. CABLE LENGTH: 10 FEET (3 M)
5. MAX WELD O.D. AS CONFIGURED: .540 (1.37 MM)
6. NOMINAL TUBE CLAMPING O.D. AS CONFIGURED: .500 (12.7 MM)
7. ADAPTABLE TO SMALLER TUBE SIZES ON SAME CENTERS.

THIS DOCUMENT OR DRAWING AND THE INFORMATION CONTAINED HEREIN IS THE PROPERTY OF ARC MACHINES, INC.. IS PROPRIETARY. IS SUBMITTED AND RECEIVED IN CONFIDENCE. SHALL BE USED ONLY FOR THE PURPOSE FOR WHICH IT IS SUBMITTED AND SHALL NOT BE COPIED IN WHOLE OR IN PART WITHOUT THE PRIOR EXPRESS WRITTEN PERMISSION OF ARC MACHINES, INC..										ARC MACHINES, INC. ^a													
UPPER DIMENSIONS ARE IN INCHES LOWER DIMENSIONS ARE IN MILLIMETERS										THIRD ANGLE PROJECTION		FOR IMPLIED STANDARDS SEE 000-STD-100		DESCRIPTION M85 RETURN BEND WELDER - OUTLINE DWG. -									
																							
										APPROVALS		DATE											
										DRAWN: K.L. VOWELL		8-4-99											
										CHECKED:				SIZE		MODEL NO.		REV.					
										APPR:				11/2/00		D 85		40850002		B			
										GPE													
QUOTATION										SCALE		FULL		DO NOT SCALE DRAWING		SHEET 2 OF 2							
3										2				1									