



ADVANTAGE

- ✓ **Excellent feeding;**
four roll drive as standard
- ✓ **Flow meter inside**
for easy adjustment and gas saving
- ✓ **Trouble free feeding:**
smooth wire feeding from the spool to the contact tip
- ✓ **Ergonomic design;**
User friendly controls with digital displays showing text to support the operation
- ✓ **Multi language;**
the digital display read-out communicates in the language of your choice
- ✓ **Large bright Volt and Amp meters**
allows Pre-setting of the welding parameters before welding and read-out during welding
- ✓ **Built the Lincoln Way**
Robust and reliable
- ✓ **3 Years Full Parts and Labour Warranty**

ROBUST FOR PERFECT FEEDING

The LF37 & LF38 are portable wire feeders designed to withstand the extreme environmental conditions of shipyards and construction sites. The feeders are able to accept D300 (15 KG) but also small D200 (5KG) wire spools, using solid or cored wire including Innershield.

To support long cable packages we equipped these feeders with a gas flow meter on the inside. LF feeders are designed to combine easy handling and control by the welder with perfect wire feeding. They are all equipped with a rugged four-roll drive system. The wire guidance from the coil to gun tip is smooth and avoids any tangles, guaranteeing you trouble free feeding.

The LF37 & LF38 are two wire feeders fitting in the LF concept. Both feeders have the unique digital displays showing the presettable and actual welding parameters.

The LF37 has the ultimate user-friendly controls. All machine settings like 2/4 Stroke, Burn Back, Hot / Soft Start and Crater Fill can be viewed by using one



single Select push button. The display will show the function and setting in the language of your choice.

The LF38 has all the above features but with the addition of a set of Synergic programmes and memory. The Memory will store up to 10 pre-set procedures.

These programmes can be locked and easily recalled from the feeder or remote control. Switching from one program to another is possible even with the remote control. Both the LF37 & LF38 are designed to work with Lincoln analogic power sources such as CV420, CV505, V350PRO and others.

TECHNICAL SPECIFICATIONS LINC-FEED

Product	Item Number	Cooling	Input power	Drive rolls	Wire size (mm)		WFS (m/min)	Weight (kg)	Dimensions HxWxD (mm)
					Solid wire	Cored wire			
LF37	K10406	Air & water	42 VAC	4	0.6-1.6	1.0-1.6	1.5-20	16	356 x 188 x 534
LF38	K10407								

FEATURES

Product	2/4 stroke	Burn-back	Presetting volts	Crater	Hot/soft start	Run in	Volt meter	Ampere meter	Multi-lingual	Synergic	Memory
LF37	✓	✓	✓	✓	✓	✓	✓	✓	✓		
LF38	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

INTERCONNECTION CABLES

Power source	Air cooled	Water cooled	Length
CV420 / CV505 / DC400 / DC655 / RANGER 305D / V350PRO	K10347-PG	K10347-PGW	2.5m
	K10347-PG-5M	K10347-PGW-5M	5m
	K10347-PG-10M	K10347-PGW-10M	10m
	K10347-PG-15M	K10347-PGW-15M	15m
STT	K10370-PG		2.5m
	K10370-PG-5M		5m
	K10370-PG-10M		10m



TORCHES

Torch	Duty cycle	Item	Length
LG 240 G	220A 60%	K10413-24	3m/4m/5m
LG 260 G	260A 60%	K10413-26	
LG 360 G	320A 60%	K10413-36	
LG 420 G	380A 60%	K10413-42	
LG 410 W	350A 100%	K10413-410	
LG 500 W	450A 100%	K10413-500	

ACCESSORIES

Item Number	Description
K10353-1	Remote control
Consult us	Gas pressure regulator
KP10344-xx	Drive roll kit



United Kingdom: Lincoln Electric (UK) Ltd.
Tel: +44 114 287 2401 Fax: +44 114 287 2582

Belgium: Lincoln Smitweld Belgium
Tel: +32 2 377 00 71 Fax: +32 2 378 18 77

France: Lincoln Electric France SAS
Tel: +33 232 11 40 40 Fax: +33 232 11 40 11

Germany: Lincoln Electric Germany
Tel: +49 2102 713960 Fax: +49 2102 7139631

Italy: Lincoln Electric Italia, SRL
Tel: +39 010 754 111 Fax: +39 010 754 1150

The Netherlands: Lincoln Smitweld B.V.
Tel: +31 24 352 29 11 Fax: +31 24 352 22 02

Denmark: Lincoln Electric Nordic
Tel: +45 86 26 51 00 Fax: +45 86 26 51 50

Spain: Lincoln KD, Sa
Tel: +34 93 685 9600 Fax: +34 93 685 9610

Turkey: A.S. Kaynak
Tel: +90 216 377 30 90 Fax: +90 216 377 00 00

Poland: Lincoln Electric Bester S.A.
Tel: +48 746 46 1100 Fax: +48 746 46 1082

Other countries: Lincoln Electric Europe B.V.
Tel: +31 24 352 29 27 Fax: +31 24 352 29 29

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