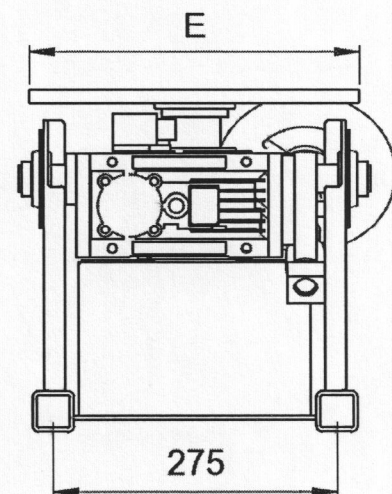
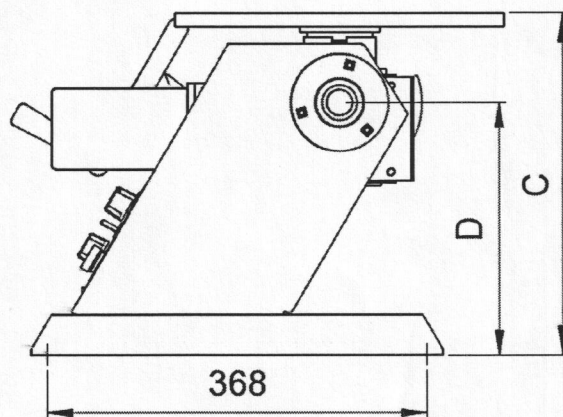
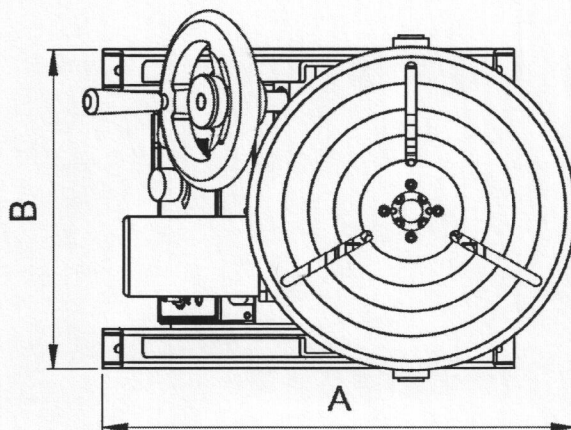


1.2 SPECIFICATION

Model	Unit	PT-104	PT-204
Power input	~	1 Phase 100 ~ 240V 50/60Hz	
Capacity(Horizontal/Vertical)	kg	100 / 60	200 / 130
Rated center of gravity	mm	---	
Rated eccentricity	mm	A : 180, B : 90, C : 60, D : 45	A : 84, B : 42, C : 28, D : 10
Table dimension (E)	mm	320	
Rotation speed	rpm	A : 0.3~4 B : 0.6~8 C : 0.8~12 D : 1~16	
Spindle thru hole	mm	22	
Earthing	Amp	200@100% / 300@40%	
Tilt range	deg.	0 ~ 120	
Welding timer	sec.	0 ~ 60	
Overall length (A)	mm	460	
Overall width (B)	mm	315	
Overall height (C)	mm	340	
Center to floor (D)	mm	250	
Net weight	kg	38	42



2.1 CONTROL PANEL

No.	Description
1	Power On signal (LED)
2	CW/CCW selection switch (SW1)
3	LED Display
4	Stop button
5	Power switch (PSW)
6	Pulse knob with push button function.
7	Weld / Test mode selection switch (SW4)
8	Weld / Rapid speed selection switch (SW3)
9	Auto / OFF/Move mode selection switch (SW2)
10	Foot switch connector (P1)
11	Power source connector (P2)

